

Specification



**General water-borne coating
specifications for**

Accoya

Project Ref: XXXXXXX

Paint Schedule

The information below is to identify individual Systems for building areas to be painted.

In order to achieve the optimum results it is extremely important to adhere to the systems and Site Work Instructions v7 quoted. Please note that AkzoNobel Decorative Paints UK will not accept responsibility for any amendments to or unauthorised usage of the wording contained in the system sheets or in the Site Work Instructions v7.

Prior to the start of the painting contract, Client and Painting Contractor must agree arrangements with regard to the Site Work Instructions v7 clauses listed below.

- | | |
|---------------------------------|------------------------------------------------|
| 1. Section 2: Conditions of Use | Building Repairs/Prior to Paint work |
| 2. Section 2: Conditions of Use | Responsibility to Confirm Surface as Specified |
| 3. Section 6: Colour | All Clauses |

Project Accoya spec project, XXXXXXXX

Paintable Surface	PS Code	Finish Product	Colour	Notes
External Substrates				
New wood w/b Opaque Sikkens		Sikkens Cetol BL Opaque		
New wood w/b Stained Sikkens				
New wood w/b Opaque Dulux		Dulux Trade Weathershield QD Gloss/Satin Dulux Trade QD Opaque		
New wood w/b Stained Dulux		Dulux Trade QD Woodstain		
Painted wood w/b Sikkens		Sikkens Cetol BL Opaque		
Stained wood w/b Sikkens				
Painted wood w/b Dulux		Dulux Trade Weathershield QD Gloss/Satin Dulux Trade QD Opaque		
Stained wood w/b Dulux		Dulux Trade QD Woodstain		

IMPORTANT NOTES

Due to the potential deterioration of the existing coatings and/or the potential deterioration of the existing substrates referred to within this project, the use of these specific project documents are limited to 24 months from their date of origination to the completion of the painting contract. It is recommended that this documentation be reviewed with AkzoNobel Decorative Paints UK when completion of the project is greater than 24 months from the date of document origination. The origination date is on the front/title page of the specification.

*I would draw your attention to the legal declaration below. It is important to remember that these specifications provided by **AkzoNobel Decorative Paints UK** are protected by copyright and database right and are dependent in performance terms on the use of **AkzoNobel Decorative Paints UK** and colour defining references cannot be converted to what **appears** to be an equivalent system from another paint manufacturer without subsequent potential loss of performance*

System Code	???
Building Part	<i>Fascias, Soffit, Eaves, Barge Boards, Cladding, Surrounds, Glazing Bars, Doors, Facing, Screens etc</i>

Surface Substrate:	Wood - Exterior Non Resinous Softwood / Hardwood Wood - Exterior Resinous Softwood	Required Finish Coat:	Cetol BL Opaque
Previous Coating :	None / New	No. of Finish System Coats:	3
Surface Condition :	Good (New uncoated)	Data Sheet Number:	???
Durability Performance :	High Normal		
Finish Type :	Water based		
Sheen:	Semi-gloss		
Brand :	Sikkens		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
- AkzoNobel Decorative Paints will not accept responsibility for any unauthorised amendments or usage of the wording contained in this System sheet and in Paint's Site Work Instructions v7.
- In order to achieve the optimum results, it is extremely important to adhere to the systems and AkzoNobel Decorative Paint's Site Work Instructions v7 quoted.
- Products supplied for the carrying out of this specification are compliant with Statutory Instrument 2012 No. 1715 (Environmental Protection) - The Volatile Organic Compounds in Paints, Varnishes and Vehicle Refinishing Products Regulations 2012

Preparation

Sharp edges/arrises should be rounded to the British Standard recommended minimum radius of 3mm for cills, and 1 to 2mm for other surfaces. Remove all dust.

Prior to the application of coatings to the bare, primed or base-stained timber surfaces, ensure that they are in a clean, dry condition, free from dust, dirt, wax, grease and surface moisture. The moisture content should not exceed 8%. Denib using a fine grade Scotch-Brite™ Handpad or a fine grade (P360) wet or dry silicon carbide abrasive paper, in the direction of the grain. Do not break through the surface coating. Remove all dust.

Note: When overcoating a water-borne finish in white or a pale shade, we recommend the use of a suitable blocking primer such as Sikkens Cetol BL Primer to minimise the risk of extractive discolouration. The use of a blocking primer does not guarantee that discolouration will not occur.

Pretreatment

Preservative treatment of bare timber

Apply **2** coats of **Cuprinol Wood Preserver Clear (BP) (or Dulux Trade Weathershield Preservative Primer)** to saturation, paying particular attention to end grains. Apply the second coat before the first coat has dried. Allow 48 hours drying time in good drying conditions before overcoating.

Glazing

All glazing compounds and glazing repairs must comply with BS 8000: Part 7: 1990 (Code of practice for glazing).

Hack out all cracked or defective glazing putties. Remove all defective or loose beading. Clean the rebates and apply:

Two coats of **Cuprinol Wood Preserver Clear (BP) (or Dulux Trade Weathershield Preservative Primer)** to saturation, paying particular attention to end grains. Apply the second coat before the first coat has dried. Allow to fully dry before overcoating.

One coat of **Sikkens Cetol BL Primer**. Allow to dry fully.

Similarly, treat beading and any new wood which is to be spliced-in on all faces and edges, i.e. rub down, preserve and prime/basestain.

REPLACEMENT OF GLAZING COMPOUNDS WHERE NECESSARY:

When dry, re-glaze with appropriate glazing compound and allow to fully dry/cure before further treatment. The compound manufacturer's recommendations must be adhered to, even if at variance with this system.

REPLACEMENT OF BEADING WHERE NECESSARY:

Bed in a suitable external quality mastic in accordance with the manufacturer's instructions and screw down tightly using non-ferrous fixings.

NOTE

Linseed oil putty is not suitable for use under woodstains, or water-based systems.
Silicone based sealants should be applied after coatings have been applied.

To all areas exhibiting signs of silicone contamination apply one or two treatments of a silicone remover.
Please consult the manufacturer for instruction on their use.

Making Good

Punch home all exposed nails. Fill slightly "proud" with a suitable stopper / filler designed for use with a woodstain system. Allow to dry. Rub down with a medium grade (P120) wet or dry silicon carbide abrasive paper. Take care not to break through the surface of any surrounding coating system. Remove all dust.

END GRAIN

Seal exposed end grains with Sikkens Kodrin WV456. Apply to saturation using a small stiff bristle brush, or small filling knife.
Allow to become transparent before overcoating (typically 2 hours).

- N.B Failure to ensure sealers are not fully dry before overcoating may cause subsequent coats to crack.
- On Accoya it would be beneficial to apply two coats of end grain sealer WV456

Priming

Apply 1 coat of **Sikkens Cetol BL Primer**. The wet film thickness must not be less than 90 micrometres per coat. Allow a minimum drying time of 15 hours before overcoating, in normal drying conditions.

Denib using a fine grade Scotch-Brite Handpad or a fine grade (P360) wet or dry silicon carbide abrasive paper. Do not break through the surface coating. Remove all dust.

Finishing System

Apply **3** coats of **Sikkens Cetol BL Opaque**. The wet film thickness of each coat must not be less than 90 micrometres. Allow a minimum drying time of 6 hours between coats in normal drying conditions.

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System Code	???
Building Part	<i>Fascias, Soffit, Eaves, Barge Boards, Cladding, Surrounds, Glazing Bars, Doors, Facing, Screens etc</i>

Surface Substrate:	Wood - Accoya	Required Finish Coat:	Dulux Trade Weathershield Quick Dry Gloss (or Satin)
Previous Coating :	None / New	No. of Finish System Coats:	3
Surface Condition :	Good (New uncoated)	Data Sheet Number:	???
Durability Performance :	High Normal		
Finish Type :	Water Based		
Sheen:	Gloss or Satin		
Brand :	Dulux		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
- AkzoNobel Decorative Paints will not accept responsibility for any unauthorised amendments or usage of the wording contained in this System sheet and in Paint's Site Work Instructions v7.
- In order to achieve the optimum results, it is extremely important to adhere to the systems and AkzoNobel Decorative Paint's Site Work Instructions v7 quoted.
- Products supplied for the carrying out of this specification are compliant with Statutory Instrument 2012 No. 1715 (Environmental Protection) - The Volatile Organic Compounds in Paints, Varnishes and Vehicle Refinishing Products Regulations 2012

Preparation

Thoroughly clean down to ensure all areas are free from dirt, grease and surface contaminants. Carefully remove any plaster or mortar deposits. Remove oils from surface by wiping with methylated spirits. Abrade overall in the direction of the grain to remove any raised grain and round all sharp edges (a radius of 1 mm to 2 mm for timber other than sills and thresholds; 3mm for sills and thresholds) and *dust off. Ensure all surfaces are fully dry before proceeding.

Note

*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.
(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

Priming

Spot prime any bare metal, metal fixings nail heads etc with: **1 coat of Dulux Trade Metalshield Zinc Phosphate Primer.**

LIBERALLY APPLY **2 coats of Dulux Trade Weathershield Preservative Primer** overall to all timber.

*Caution Dulux Trade Weathershield Preservative Primer contains: 3-iodo-2 propynyl-butyl carbamate and propiconazole. Use Biocides Safely. Always read the label and product information before use.

Making Good

Make good all cracks, nail-holes, open joints and other imperfections with a suitable Exterior Wood filler. When set carefully rub down and *dust off. Glaze open rebates with an appropriate glazing compound compatible with the coating system. Follow the manufacturer's instructions regarding 'firming off' / overcoating period.

NOTE

In the case of bead glazing, ensure rebates and beads are treated on all faces as for the general areas. Bed beads onto suitable flexible glazing mastic before fixing down firmly.

Fillers, Stoppers & Glazing Compounds

Use only good quality/compatible materials and follow the manufacturers' recommendations for use, even if at variance with this system.

Note

*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.
(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

END GRAIN

Seal exposed end grains with Sikkens Kodrin WV456. Apply to saturation using a small stiff bristle brush, or small filling knife. Allow to become transparent before overcoating (typically 2 hours).

- N.B Failure to ensure sealers are not fully dry before overcoating may cause subsequent coats to crack.
- On Accoya it would be beneficial to apply two coats of end grain sealer WV456

Finishing System

1 coat of Sikkens Cetol BL Primer

1 coats of Dulux Trade Weathershield QD Undercoat of selected shade.

3 coats of Dulux Trade Weathershield Exterior QD Gloss or Satin of selected shade.

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System Code	???
Building Part	<i>Fascias, Soffit, Eaves, Barge Boards, Cladding, Surrounds, Glazing Bars, Doors, Facing, Screens etc</i>

Surface Substrate:	Wood - Accoya	Required Finish Coat:	Dulux Trade Quick Dry Opaque
Previous Coating :	None / New	No. of Finish System Coats:	3
Surface Condition :	Good (New uncoated)	Data Sheet Number:	???
Durability Performance :	High Normal		
Finish Type :	Water Based		
Sheen:	Satin		
Brand :	Dulux		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
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Preparation

Thoroughly clean down to ensure all areas are free from dirt, grease and surface contaminants. Carefully remove any plaster or mortar deposits. Remove oils from surface by wiping with methylated spirits. Abrade overall in the direction of the grain to remove any raised grain and round all sharp edges (a radius of 1 mm to 2 mm for timber other than sills and thresholds; 3mm for sills and thresholds) and *dust off. Ensure all surfaces are fully dry before proceeding.

Note

*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.
(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

Priming

Spot prime any bare metal, metal fixings nail heads etc with: **1 coat of Dulux Trade Metalshield Zinc Phosphate Primer.**

LIBERALLY APPLY **2 coats of Dulux Trade Weathershield Preservative Primer** overall to all timber.

*Caution Dulux Trade Weathershield Preservative Primer contains: 3-iodo-2 propynyl-butyl carbamate and propiconazole. Use Biocides Safely. Always read the label and product information before use.

Making Good

Make good all cracks, nail-holes, open joints and other imperfections with a suitable Exterior Wood filler. When set carefully rub down and *dust off. Glaze open rebates with an appropriate glazing compound compatible with the coating system. Follow the manufacturer's instructions regarding 'firming off' / overcoating period.

NOTE

In the case of bead glazing, ensure rebates and beads are treated on all faces as for the general areas. Bed beads onto suitable flexible glazing mastic before fixing down firmly.

Fillers, Stoppers & Glazing Compounds

Use only good quality/compatible materials and follow the manufacturers' recommendations for use, even if at variance with this system.

Note

*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.
(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

END GRAIN

Seal exposed end grains with Sikkens Kodrin WV456. Apply to saturation using a small stiff bristle brush, or small filling knife. Allow to become transparent before overcoating (typically 2 hours).

- N.B Failure to ensure sealers are not fully dry before overcoating may cause subsequent coats to crack.
- On Accoya it would be beneficial to apply two coats of end grain sealer WV456

Finishing System

1 coat of Sikkens Cetol BL Primer

3 coats of Dulux Trade Quick Dry Opaque of selected shade.

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System Code	???
Building Part	<i>Fascias, Soffit, Eaves, Barge Boards, Cladding, Surrounds, Glazing Bars, Doors, Facing, Screens etc</i>

Surface Substrate:	Wood - Accoya	Required Finish Coat:	Dulux Trade Quick Dry Woodstain
Previous Coating :	None / New	No. of Finish System Coats:	3
Surface Condition :	Good (New uncoated)	Data Sheet Number:	???
Durability Performance :	High Normal		
Finish Type :	Water Based		
Sheen:	Mid (Satin)		
Brand :	Dulux		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
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Preparation

Woods with a knot content above that specified in BS EN 942 should not be used.

Thoroughly clean down to ensure all areas are free from dirt, grease and surface contaminants. Carefully remove any plaster or mortar deposits. Remove oils from surface by wiping with White Spirit. Abrade overall in the direction of the grain to remove any raised grain and round all sharp edges (a radius of 1 mm to 2 mm for timber other than sills and thresholds; 3mm for sills and thresholds) and *dust off. Ensure all surfaces are fully dry before proceeding.

Note

*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.

(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

Priming

*Caution

Aquatech Preservative Basecoat + (BP) contains: 3-iodo-2-propynyl-n-butyl carbamate and propiconazole. Use biocides safely. Always read the label and product information before use.

Prime overall with: **2 coat(s) of Dulux Trade Weathershield Preservative Primer.**

Making Good

Make good all nail holes and open joints with a suitable stopper / filler designed for use with a woodstain system. Allow the material to set before rubbing down and *dusting off. Glazing should be carried out with a suitable flexible glazing compound following the manufacturer's instructions. Bead glazing: Basecoated beads should be set down onto a suitable flexible glazing compound / mastic (following the manufacturer's instructions) before fixing down firmly.

Fillers, Stoppers & Glazing Compounds

Use only good quality/compatible materials and follow the manufacturers' recommendations for use, even if at variance with this system.

Note

*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.

(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

NOTE

Linseed oil putty is not suitable for use under woodstains or water based systems.

END GRAIN

Seal exposed end grains with Sikken's Kodrin WV456. Apply to saturation using a small stiff bristle brush, or small filling knife. Allow to become transparent before overcoating (typically 2 hours).

- N.B Failure to ensure sealers are not fully dry before overcoating may cause subsequent coats to crack.
- On Accoya it would be beneficial to apply two coats of end grain sealer WV456

Finishing System

3 coats of **Dulux Trade Quick Dry Woodstain** of selected shade.

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System Code	???
Building Part	<i>Fascias, Soffit, Eaves, Barge Boards, Cladding, Surrounds, Glazing Bars, Doors, Facing, Screens etc</i>

Surface Substrate:	Wood - Accoya	Required Finish Coat:	Sikkens Cetol BL Opaque
Previous Coating :	Paint (Solvent Based) Paint (Water Based) Preservative, Woodstain or dye	No. of Finish System Coats:	2
Surface Condition :	Good (Coating Sound but Untested) Defective - Light Failure / Breakdown (<20%) Defective - partial failure / breakdown (<50%)	Data Sheet Number:	???
Durability Performance :	High Normal		
Finish Type :	Water Based		
Sheen:	Semi-Gloss		
Brand :	Sikkens		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
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Preparation

The amount of preparatory work required on a Previously Coated Surface can vary considerably due to a variety of circumstances. This System is for Preparation up to and including partial failure/breakdown <50%. (See AkzoNobel Decorative Paints UK Site Work Instructions v6 Condition of Surface Tables for further information.)

Thoroughly clean down the surfaces with soap and water, detergent solution or suitable solvent, to remove all dirt, grease and surface contaminants. Remove all blistered, poorly adhering or otherwise defective coatings. Where flaking has occurred or coatings are defective, the entire member or section must be stripped back to the nearest joint. Open-up all joints which are not tight fitting and rake out thoroughly. Rub down to 'feather' broken edges and *dust off. Abrade overall in the direction of the grain to remove any grey denatured timber, raised grain and round all sharp edges (a radius of 1 mm to 2 mm for timber other than sills and thresholds; 3mm for sills and thresholds) and *dust off.

Note

*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.

(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

Degrease with a sharp solvent such as methylated spirits (not White Spirit). Use a lint-free cloth, frequently changing the face and allow solvent to evaporate before overcoating.

Pretreatment

Preservative treatment of bare timber

Apply **2** coats of **Cuprinol Wood Preserver Clear (BP) (or Dulux Trade Weathershield Preservative Primer)** to saturation, paying particular attention to end grains. Apply the second coat before the first coat has dried. Allow 48 hours drying time in good drying conditions before overcoating.

Glazing

All glazing compounds and glazing repairs must comply with BS 8000: Part 7: 1990 (Code of practice for glazing).

Hack out all cracked or defective glazing putties. Remove all defective or loose beading. Clean the rebates and apply:

To non-durable timbers: Two coats of **Cuprinol Wood Preserver Clear (BP) (or Dulux Trade Weathershield Preservative Primer)** to saturation, paying particular attention to end grains. Apply the second coat before the first coat has dried. Allow to fully dry before overcoating.

One coat of the appropriate base stain/primer. Allow to dry fully.

Similarly, treat beading and any new wood which is to be spliced-in on all faces and edges, i.e. rub down, preserve and prime/basestain.

REPLACEMENT OF GLAZING COMPOUNDS WHERE NECESSARY:

When dry, re-glaze with appropriate glazing compound and allow to fully dry/cure before further treatment. The compound manufacturer's recommendations must be adhered to, even if at variance with this system.

REPLACEMENT OF BEADING WHERE NECESSARY:

Bed in a suitable external quality mastic in accordance with the manufacturer's instructions and screw down tightly using non-ferrous fixings.

NOTE

Linseed oil putty is not suitable for use under woodstains, varnishes or water based systems.

Silicone based sealants should be applied after coatings have been applied.

To all areas exhibiting signs of silicone contamination apply one or two treatments of a silicone remover.

Please consult the manufacturer for instruction on their use.

Making Good

Punch home all exposed nails. Fill slightly "proud" with a suitable stopper / filler designed for use with a woodstain system. Allow to dry. Rub down with a medium grade (P120) wet or dry silicon carbide abrasive paper. Take care not to break through the surface of any surrounding coating system. Remove all dust.

Cut out and replace areas of decayed wood and / or seal any open joints using the appropriate Repair Care systems repair method.

For further information or to arrange training contact Repair Care International Ltd (See clause SW 1.04).

Exposed END GRAIN

Seal exposed end grains with Sikkens Kodrin WV456. Apply to saturation using a small stiff bristle brush, or small filling knife.

Allow to become transparent before overcoating (typically 2 hours).

- N.B Failure to ensure sealers are not fully dry before overcoating may cause subsequent coats to crack.
- On Accoya it would be beneficial to apply two coats of end grain sealer WV456

Priming

Patch prime all bare timber and filled areas with **1** coat of **Sikkens Cetol BL Primer**. Allow a minimum drying time of 15 hours before overcoating, in normal drying conditions.

Apply **1** coat of **Sikkens Cetol BL Opaque** to patch primed areas. Allow a minimum drying time of 6 hours before overcoating, in normal drying conditions.

Denib using a fine grade Scotch-Brite Handpad or a fine grade (P360) wet or dry silicon carbide abrasive paper. Do not break through the surface coating. Remove all dust.

Open joints should be filled with a suitable elastomeric (gun applied) sealant, such as acrylic in a suitable colour. Apply in accordance with manufacturer's instructions. Conventional fillers, whether one or two pack, are not flexible enough to cope with the movement normally experienced in these areas.

Finishing System

Apply **2** coats of **Sikkens Cetol BL Opaque**. The wet film thickness of each coat must not be less than 90 micrometres. Allow a minimum drying time of 6 hours between coats in normal drying conditions.

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System Code	???
Building Part	<i>Fascias, Soffit, Eaves, Barge Boards, Cladding, Surrounds, Glazing Bars, Doors, Facing, Screens etc</i>

Surface Substrate:	Wood - Accoya	Required Finish Coat:	Dulux Trade Weathershield Quick Dry Gloss (or Satin)
Previous Coating :	Paint (Solvent Based) Paint (Water Based)	No. of Finish System Coats:	2
Surface Condition :	Good (Coating Sound but Untested) Defective - Light Failure / Breakdown (<20%) Defective - partial failure / breakdown (<50%)	Data Sheet Number:	???
Durability Performance :	High Normal		
Finish Type :	Water Based		
Sheen:	Gloss or Satin		
Brand :	Dulux		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
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- Products supplied for the carrying out of this specification are compliant with Statutory Instrument 2012 No. 1715 (Environmental Protection) - The Volatile Organic Compounds in Paints, Varnishes and Vehicle Refinishing Products Regulations 2012

Preparation

The amount of preparatory work required on a Previously Coated Surface can vary considerably due to a variety of circumstances. This System is for Preparation up to and including partial failure/breakdown <50%. (See AkzoNobel Decorative Paints UK Site Work Instructions v6 Condition of Surface Tables for further information.)

Cut out and replace areas of decayed wood and/or seal any open joints using the appropriate Repair Care International Ltd repair method. For further information or to arrange training contact Repair Care International Ltd. (see clause SW 1.04.).

Thoroughly clean down all surfaces with soap and water, detergent solution or suitable solvent, to remove all dirt, grease and surface contaminants. Remove all blistered, poorly adhering or otherwise defective coatings. Where flaking has occurred or coatings are defective, the entire member or section must be stripped back to the nearest joint. Open-up all joints which are not tight fitting and rake out thoroughly. Rub down to 'feather' broken edges and *dust off. Abrade overall in the direction of the grain to remove any grey denatured timber, raised grain and round sharp edges (a radius of 1 mm to 2 mm for timber other than sills and thresholds; 3mm for sills and thresholds) and*dust off.

Note

*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.

(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

Glazing

All glazing compounds and glazing repairs must comply with BS8000: Part 7: 1990 (Code of practice for glazing).

Renew or replace defective glazing compounds or glazing beads using the appropriate Repair Care International Ltd repair method. Further information is available from Repair Care International Ltd. (see clause SW 1.04).

All bare rebates and replacement beading are to be primed with: **2 coats of Dulux Trade Weathershield Preservative Primer.**

Priming

Spot prime any bare metal, metal fixings nail heads etc with: **1 coat of Dulux Trade Metalshield Zinc Phosphate Primer.**

Prime all sound bare areas and areas exposed by the removal of coatings with: **2 coats of Dulux Trade Weathershield Preservative Primer.**

NOTE

Do not apply **Dulux Trade Weathershield Preservative Primer** over existing surfaces that are in good condition or any areas repaired with Repair Care International Ltd resin replacement products. All areas that have been spliced in or replaced should be basecoated in the normal

way. Any excess basecoat should be wiped away using a clean lint free cloth.

Making Good

Make good all cracks, nail-holes, open joints and other imperfections with a suitable Exterior Wood Filler. When set carefully rub down and *dust off.

Note

*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.

(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

Exposed END GRAIN

Seal exposed end grains with Sikkens Kodrin WV456. Apply to saturation using a small stiff bristle brush, or small filling knife.

Allow to become transparent before overcoating (typically 2 hours).

- N.B Failure to ensure sealers are not fully dry before overcoating may cause subsequent coats to crack.
- On Accoya it would be beneficial to apply two coats of end grain sealer Sikkens Kodrin WV456

Bring Forward

Bring forward all primed and/or filled areas to match existing system build with:

- 1 coat of **Sikkens Cetol BL Primer**, allowing a minimum of 15 hours before overcoating.

Finishing System

- 1 coat of **Dulux Trade Weathershield Quick Dry Undercoat** of selected shade.

- 2 coats of **Dulux Trade Weathershield Quick Dry Gloss or Satin** of selected shade.

*Caution

Dulux Trade Weathershield Preservative Primer contains: 3-iodo-2 propynyl-butyl carbamate and propiconazole. Use Biocides Safely.

Always read the label and product information before use.

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System Code	???
Building Part	<i>Fascias, Soffit, Eaves, Barge Boards, Cladding, Surrounds, Glazing Bars, Doors, Facing, Screens etc</i>

Surface Substrate:	Wood - Accoya	Required Finish Coat:	Dulux Trade Weathershield Quick Dry Opaque
Previous Coating :	Paint (Solvent Based) Paint (Water Based)	No. of Finish System Coats:	2
Surface Condition :	Good (Coating Sound but Untested) Defective - Light Failure / Breakdown (<20%) Defective - partial failure / breakdown (<50%)	Data Sheet Number:	???
Durability Performance :	High Normal		
Finish Type :	Water Based		
Sheen:	Satin		
Brand :	Dulux		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
- AkzoNobel Decorative Paints will not accept responsibility for any unauthorised amendments or usage of the wording contained in this System sheet and in Paint's Site Work Instructions v7.
- In order to achieve the optimum results, it is extremely important to adhere to the systems and AkzoNobel Decorative Paint's Site Work Instructions v7 quoted.
- Products supplied for the carrying out of this specification are compliant with Statutory Instrument 2012 No. 1715 (Environmental Protection) - The Volatile Organic Compounds in Paints, Varnishes and Vehicle Refinishing Products Regulations 2012

Preparation

The amount of preparatory work required on a Previously Coated Surface can vary considerably due to a variety of circumstances. This System is for Preparation up to and including partial failure/breakdown <50%. (See AkzoNobel Decorative Paints UK Site Work Instructions v6 Condition of Surface Tables for further information.)

Cut out and replace areas of decayed wood and/or seal any open joints using the appropriate Repair Care International Ltd repair method. For further information or to arrange training contact Repair Care International Ltd. (see clause SW 1.04.).

Thoroughly clean down all surfaces with soap and water, detergent solution or suitable solvent, to remove all dirt, grease and surface contaminants. Remove all blistered, poorly adhering or otherwise defective coatings. Where flaking has occurred or coatings are defective, the entire member or section must be stripped back to the nearest joint. Open-up all joints which are not tight fitting and rake out thoroughly. Rub down to 'feather' broken edges and *dust off. Abrade overall in the direction of the grain to remove any grey denatured timber, raised grain and round sharp edges (a radius of 1 mm to 2 mm for timber other than sills and thresholds; 3mm for sills and thresholds) and*dust off.

Note

*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.

(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

Glazing

All glazing compounds and glazing repairs must comply with BS8000: Part 7: 1990 (Code of practice for glazing).

Renew or replace defective glazing compounds or glazing beads using the appropriate Repair Care International Ltd repair method. Further information is available from Repair Care International Ltd. (see clause SW 1.04).

All bare rebates and replacement beading are to be primed with: **2 coats of Dulux Trade Weathershield Preservative Primer.**

Priming

Spot prime any bare metal, metal fixings nail heads etc with: **1 coat of Dulux Trade Metalshield Zinc Phosphate Primer.**

Prime all sound bare areas and areas exposed by the removal of coatings with: **2 coats of Dulux Trade Weathershield Preservative Primer.**

NOTE

Do not apply **Dulux Trade Weathershield Preservative Primer** over existing surfaces that are in good condition or any areas repaired with Repair Care International Ltd resin replacement products. All areas that have been spliced in or replaced should be basecoated in the normal

way. Any excess basecoat should be wiped away using a clean lint free cloth.

Making Good

Make good all cracks, nail-holes, open joints and other imperfections with a suitable Exterior Wood Filler. When set carefully rub down and *dust off.

Note

*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.

(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

Exposed END GRAIN

Seal exposed end grains with Sikkens Kodrin WV456. Apply to saturation using a small stiff bristle brush, or small filling knife.

Allow to become transparent before overcoating (typically 2 hours).

- N.B Failure to ensure sealers are not fully dry before overcoating may cause subsequent coats to crack.
- On Accoya it would be beneficial to apply two coats of end grain sealer WV456

Bring Forward

Bring forward all primed and/or filled areas to match existing system build with:

1 coat of **Sikkens Cetol BL Primer**, allowing a minimum of 15 hours before overcoating, followed by

1 coat of **Dulux Trade Quick Dry Opaque** of selected shade.

Finishing System

2 coats of **Dulux Trade Quick Dry Opaque** of selected shade.

*Caution

Dulux Trade Weathershield Preservative Primer + (BP) contains: 3-iodo-2 propynyl-butyl carbamate and propiconazole. Use Biocides Safely. Always read the label and product information before use.

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System Code	???
Building Part	<i>Fascias, Soffit, Eaves, Barge Boards, Cladding, Surrounds, Glazing Bars, Doors, Facing, Screens etc</i>

Surface Substrate:	Wood - Accoya	Required Finish Coat:	Dulux Trade Quick Dry Woodstain
Previous Coating :	Preservative, Woodstain or dye	No. of Finish System Coats:	2
Surface Condition :	Good (Coating Sound but Untested) Defective - Light Failure / Breakdown (<20%) Defective - partial failure / breakdown (<50%)	Data Sheet Number:	???
Durability Performance :	High Normal		
Finish Type :	Water Based		
Sheen:	Mid (Satin)		
Brand :	Dulux		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
- AkzoNobel Decorative Paints will not accept responsibility for any unauthorised amendments or usage of the wording contained in this System sheet and in Paint's Site Work Instructions v7.
- In order to achieve the optimum results, it is extremely important to adhere to the systems and AkzoNobel Decorative Paint's Site Work Instructions v7 quoted.
- Products supplied for the carrying out of this specification are compliant with Statutory Instrument 2012 No. 1715 (Environmental Protection) - The Volatile Organic Compounds in Paints, Varnishes and Vehicle Refinishing Products Regulations 2012

Preparation

The amount of preparatory work required on a Previously Coated Surface can vary considerably due to a variety of circumstances. This System is for Preparation up to and including partial failure/breakdown <50%. (See AkzoNobel Decorative Paints UK Site Work Instructions v6 Condition of Surface Tables for further information.)

Cut out and replace areas of decayed wood and/or seal any open joints using the appropriate Repair Care International Ltd repair method. For further information or to arrange training contact Repair Care International Ltd. (see clause SW 1.04.).

Thoroughly clean down all surfaces with soap and water, detergent solution or suitable solvent, to remove all dirt, grease and surface contaminants. Remove all blistered, poorly adhering or otherwise defective coatings. Where flaking has occurred or coatings are defective, the entire member or section must be stripped back to the nearest joint. Open-up all joints which are not tight fitting and rake out thoroughly. Rub down to 'feather' broken edges and *dust off. Abrade overall in the direction of the grain to remove any grey denatured timber, raised grain and round sharp edges (a radius of 1 mm to 2 mm for timber other than sills and thresholds; 3mm for sills and thresholds) and*dust off.

Note

*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.

(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

Glazing

All glazing compounds and glazing repairs must comply with BS8000: Part 7: 1990 (Code of practice for glazing).

Renew or replace defective glazing compounds or glazing beads using the appropriate Repair Care International Ltd repair method. Further information is available from Repair Care International Ltd. (see clause SW 1.04).

All bare rebates and replacement beading are to be primed with: **2 coats of Dulux Trade Weathershield Preservative Primer.**

Priming

Prime all sound bare areas and areas exposed by the removal of coatings with: **2 coats of Dulux Trade Weathershield Preservative Primer.**

NOTE

Do not apply **Dulux Trade Weathershield Preservative Primer** over existing surfaces that are in good condition or any areas repaired with Repair Care International Ltd resin replacement products. All areas that have been spliced in or replaced should be basecoated in the normal way. Any excess basecoat should be wiped away using a clean lint free cloth.

(Joints and areas of end grain to receive an additional coat).

If required, touch in any primed areas with **Dulux Trade Quick Dry Woodstain** to match the surrounding timber for colour and build. Allow to dry.

Making Good

Make good all cracks, nail holes, open joints and other imperfections with a suitable stopper / filler designed for use with a woodstain system. Allow the material to set before rubbing down and *dusting off.

Fillers & Stoppers

Use only good quality/compatible materials and follow the manufacturers' recommendations for use, even if at variance with this system.

Note

*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.

(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

Exposed END GRAIN

Seal exposed end grains with Sikken's Kodrin WV456. Apply to saturation using a small stiff bristle brush, or small filling knife.

Allow to become transparent before overcoating (typically 2 hours).

- N.B Failure to ensure sealers are not fully dry before overcoating may cause subsequent coats to crack.
- On Accoya it would be beneficial to apply two coats of end grain sealer WV456

Finishing System

2 coats of **Dulux Trade Quick Dry Woodstain** of selected shade.

*Caution

Dulux Trade Weathershield Preservative Primer contains: 3-iodo-2-propynyl-n-butyl carbamate and propiconazole. Use biocides safely. Always read the label and product information before use.

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