

# Coatings guide

for Accoya<sup>®</sup> wood

*Intergrain*

**Cabot's**

 **TEKNOS**





## What is Accoya?

Accoya® wood is produced using Accsys' proprietary patented process, which converts sustainably grown softwoods into wood that matches or exceeds the durability, stability and termite resistance of the very best tropical hardwoods.

Accoya is manufactured in the Netherlands from radiata pine and used around the world since factory commissioning in 2007.

Durable, dimensionally stable and reliable, Accoya® wood is particularly suited to exterior applications where performance and appearance are valued.

Accoya® is helping to protect the world's precious hardwood resources and is guaranteed for up to 50 years above ground and 25 years in ground.

It is ideal for windows, doors, cladding, decking, structural wood and much more.

### KEY FEATURES

**DIMENSIONALLY STABLE**

**OUTSTANDING DURABILITY**

**PERFECT FOR COATING**

Accoya® wood is produced from sustainably sourced, fast growing wood and manufactured using Accsys' proprietary patented modification process from surface to core.

**BAREFOOT FRIENDLY**

**NATURALLY INSULATING**

**EXCELLENT MACHINABILITY**

**INSECT BARRIER**

**CONSISTENT QUALITY THROUGHOUT**

**NATURALLY BEAUTIFUL WOOD**

**FROM SUSTAINABLE SOURCES**

**RETAINED STRENGTH & HARDNESS**

**NON-TOXIC & RECYCLABLE**

## Recommended woodcare brands



Teknos is one of Europe's leading suppliers of joinery coatings and a major producer of industrial, powder and architectural paints.

Teknos coatings are designed as fully factory applied coating systems that can be customised to meet your needs. Teknos has a positive track record of coatings on Accoya since 2007, in factory application of joinery, cladding and decking. Teknos coatings enhance resistance to blue stain and black spot moulds, providing durable long lasting performance.

[www.teknos.com.au](http://www.teknos.com.au)



Intergrain Timber Finishes are dedicated to using the latest in water based technology to deliver high performance products with a strong focus on exterior durability.

Intergrain products are ideal for all commercial and residential projects, and are thoroughly tested at 3 NATA (National Association of Testing Authorities) sites across Australia to ensure they withstand Australia's harsh climate.

[www.intergrain.com.au](http://www.intergrain.com.au)



Cabot's has been creating professional quality woodcare finishes for use in and around the home for generations.

Unique to the renowned Cabot's woodcare range is Timbercolour Deck & Exterior Paint, a self priming water based coating that has long term proven performance on both trafficable and vertical timber surfaces. It is designed specifically for use on timber, so it does not compromise on quality and is backed by a 15 year protection guarantee.

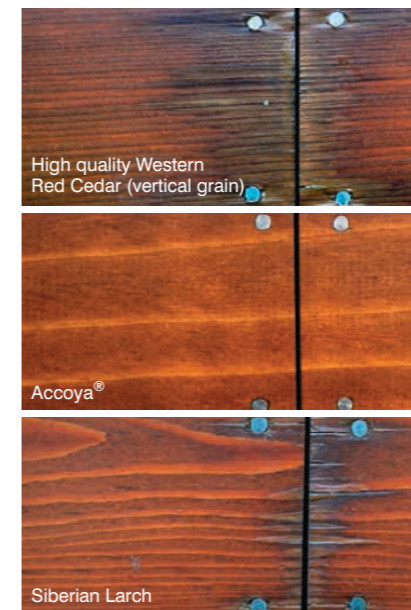
[www.cabots.com.au](http://www.cabots.com.au)

## Accoya + high performance coatings

# The ultimate combination

### Benefits of Accoya

The stability of Accoya helps to keep coatings looking freshly coated for longer.



### 5-year external coating test

A test evaluation conducted by Teknos UK has determined Accoya significantly extends coating life and reduces maintenance requirements. Teknos devised a test to provide "real life" data on the performance of three wood species (Western Red Cedar, Siberian Larch and Accoya®). Each board was coated using the same application method. After 5 years of being exposed to the Oxfordshire countryside, Accoya® boards have remained in a fully functional condition with virtually no deterioration occurring.

This performance matches inspection data for Teknos translucent stain coatings on large Accoya cladding projects in India over the same 5 year period.

### Benefits of high performance coatings



**Improve dimensional stability**  
Coatings create a barrier between Accoya and water settling on the surface. This slows down the rate of moisture transfer, thereby reducing the chances of surface checking.



**Protect against damage caused by UV radiation**  
Coatings that contain UV absorbers and pigments help to block UV radiation from damaging the timber surface, thereby helping to maintain the timber over the long term.



**Reduce mould and fungal growth**  
Constant moisture can cause the growth of mould, mildew and fungus. It is recommended to use coatings that have been specifically formulated to resist both blue stain and black spot mould growth.

# Accoya finishing methods



## Factory finishing

For the best finish, a fully factory applied Teknos coating system is recommended.

### Excellent durability

Controlled application conditions ensure correct film builds are applied at every stage, thereby achieving better long-term durability.

### Flawless finish

Teknos translucent finishes have high clarity to maintain the natural appearance of the timber grain, and Teknos opaque finishes have exceptional tannin blocking to prevent discolouration of lighter shades.

### Coated on all sides

Pre-finishing makes it quick and easy to fully coat the timber on all sides, resulting in a significantly extended life span.

### Get the job finished quicker

Compared to hand finishing, a customised finishing line will significantly increase throughput, and with timber delivered to site pre-finished, there is less coating needed after installation resulting in time and labour savings.

### Proven performance on Accoya

Teknos has worked with Accoya continuously since 2007, in hundreds of wood processing factories to help provide highly durable finishes, and strong technical service to industrial applicators.



## Site finishing

Accoya should be pre-treated in factory with Teknos Aqua Primer 2907 to help protect from the growth of unsightly surface moulds, but finishing on-site with an Intergrain or Cabot's coating can give you greater flexibility and choice.

### Maintenance

With the backing of a comprehensive durability testing program, Intergrain UltraDeck, NaturalStain, and Cabot's Timbercolour will not blister, flake or peel, making them easy to maintain.

### Colour choice

Intergrain and Cabot's offer a wide choice of colours in translucent and opaque finishes.

### Distribution network

Intergrain and Cabot's products are readily available through most leading Retail and Trade outlets nationally, making it quick and easy to source product as needed for the job.

### Choose the applicator

Intergrain and Cabot's products are sold to both DIY and Trade customers, so you have the flexibility to choose your preferred professional applicator.

### Proven performance on Accoya

When used in combination with Teknos Aqua Primer 2907, Intergrain UltraDeck, NaturalStain and Cabot's Timbercolour will help to protect against the growth of surface moulds, and provide long cycles between maintenance.

# Caring for Accoya

## Coating tips

### Reduce mould growth

Accoya is susceptible to growth of surface moulds, to slow this process down pre-treat with Teknos Aqua Primer 2907.

### Protect the end grain

Timber absorbs moisture most readily through the end grain, always seal exposed end grain with a coating before installation.

### Choose darker, translucent colours

For longer life of translucent coatings, choose darker colours over lighter shades.

### Rounded corners

For better coating performance, all timber edges should be rounded to a 3mm radius.

### Coat on all sides

For longer life, ensure all four sides are coated.

### Stainless steel fixings

High quality stainless steel fixings are strongly recommended with Accoya.

For more information, please refer to section 06 of the Accoya Wood Information Guide, available through the Resource Centre of the Accoya website.

## Maintenance

Exposure to weather and foot traffic breaks down all coatings eventually, allowing moisture to absorb into the timber. After installation, the longevity of the coating is dependent on the location, aspect on site and degree of exposure to the weather.

To ensure the timber remains protected from moisture ingress, and, the coating maintains its original colour and appearance, the coating must be maintained correctly over its lifetime.

Ask your Sales Representative for further advice about maintaining coatings.

## Coating system recommendations

# Fully factory finished systems

For non-trafficable surfaces such as windows, doors, cladding, interior lining, soffits.



### Translucent finish

	Fully factory finished system			
Coat	1st coat	2nd coat	3rd coat	4th coat for coastal & high UV areas
Product	Teknos Aqua Primer 2907-02	Teknos Aqua Filler 6500 or Aqua Primer 3130	Teknos Aquatop 2600	Teknos Aquatop 2600
Product type	Treatment	Intermediate	Topcoat	Topcoat
Use	Water based mould resistant combi-primer	Water based high build translucent intermediate	Water based exterior durable translucent topcoat	
Key features	Helps to protect against growth of mould, fungus and blue stain.	<ul style="list-style-type: none"> <li>Provides good adhesion</li> <li>Reduces the need for sanding</li> </ul>	<ul style="list-style-type: none"> <li>Non blocking formula</li> <li>Reduces mould growth</li> <li>Excellent clarity</li> </ul>	
Application	Dip, flowcoat	Dip, flowcoat, spray	Spray, brush	



### Opaque Finish

	Fully factory finished system			
Coat	1st coat	2nd coat	3rd coat	4th coat for coastal & high UV areas
Product	Teknos Aqua Primer 2907-02	Teknos Antistain Aqua 2901-52 or Antistain Aqua 2901-00	Teknos Aquatop 2600	Teknos Aquatop 2600
Product type	Treatment	Primer	Topcoat	Topcoat
Use	Water based mould resistant combi-primer	Water based antibleed opaque primer	Water based exterior durable opaque topcoat	
Key features	Helps to protect against growth of mould, fungus and blue stain.	<ul style="list-style-type: none"> <li>Provides good adhesion</li> <li>High opacity</li> <li>Reduces tannin bleed</li> </ul>	<ul style="list-style-type: none"> <li>Non blocking formula</li> <li>Reduces mould growth</li> <li>Excellent clarity</li> </ul>	
Application	Dip, flowcoat	Dip, flowcoat, spray	Spray, brush	

## Coating system recommendations

# Site finished systems

For walk-on surfaces such as decking, and other timber surfaces such as windows, doors, cladding, linings, soffits.



### Translucent Finish

	Factory applied pre-treatment	Site finishing		
Coat	1st coat	2nd coat	3rd coat	4th coat for coastal & high UV areas
Product	Teknos Aqua Primer 2907-02	Intergrain UltraDeck or NaturalStain	Intergrain UltraDeck or NaturalStain	Intergrain UltraDeck or NaturalStain
Product type	Treatment	Topcoat	Topcoat	Topcoat
Use	Water based mould resistant combi-primer	Water based exterior semi-penetrating oil or stain		
Key features	Helps to protect against growth of mould, fungus and blue stain.	<ul style="list-style-type: none"> <li>Will not blister, flake or peel</li> <li>Reduces mould growth</li> <li>Resists stain absorption, dirt and dust adhesion</li> </ul>		
Application	Dip, flowcoat	Spray, brush, lambswool applicator		



### Opaque Finish

	Factory applied pre-treatment	Site finishing		
Coat	1st coat	2nd coat	3rd coat	4th coat for coastal & high UV areas
Product	Teknos Aqua Primer 2907-02	Cabot's Timbercolour Deck & Exterior Paint	Cabot's Timbercolour Deck & Exterior Paint	Cabot's Timbercolour Deck & Exterior Paint
Product type	Treatment	Topcoat	Topcoat	Topcoat
Use	Mould resistant combi-primer	Water based exterior opaque timber coating		
Key features	Helps to protect against growth of mould, fungus and blue stain.	<ul style="list-style-type: none"> <li>Will not blister, flake or peel</li> <li>Superior tannin blocking</li> <li>Dirt &amp; mould resistant</li> </ul>		
Application	Dip, flowcoat	Spray, brush, roller		

**[www.teknos.com.au](http://www.teknos.com.au)**

**[www.intergrain.com.au](http://www.intergrain.com.au)**

**[www.accoya.com](http://www.accoya.com)**

**For more information call 1800 630 285 or  
contact your local sales representative.**

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Intergrain Timber Finishes. 1956 Dandenong Rd, Clayton VIC Australia 3168




**Intergrain Naturalstain on New Accoya [Exterior/Coastal]**






**AU\_SW11406**






Description	
<p>Intergrain NaturalStain is a high performance, semi-transparent, water based stain designed to transform the colour of exterior timber. NaturalStain delivers a wide range of timber colour options to cater for individual designs or to give Accoya® wood the appearance of another timber species. NaturalStain is extremely durable and withstands wear on timber decking without the need for a topcoat. NaturalStain contains unique Hydroguard technology™ which adds significant protection to guard timber against Australian and New Zealand harsh conditions as well as the abrasive effects of foot traffic. The advanced finish resists stain absorption and dirt and dust adhesion, helping timber stay clean. The result is timber that stays protected and looking fresh for significantly longer than traditional decking stains. NaturalStain is fast drying, enabling two coats to be applied in one day.</p> <p>Note: The colour, species, age and condition of the timber to be stained will impact the final colour and finish of all semi-transparent stains. Because of this, the colours shown on NaturalStain colour chips and swatches are to be viewed as a close representation of the colour that can be achieved. NaturalStain colour names may not match other products with the same colour name. Always test on a small area or off-cut for colour suitability before use.</p>	

Substrate And Substrate Preparation	
<b>Substrate Notes:</b>	<p>Accoya® is modified wood, created using the proprietary technology of Accsys Technologies PLC. The Accoya® modification process takes fast growing, sustainably sourced softwood and by utilising acetylation, a non-toxic process using acetic anhydride, produces a new durable and stable product. Accoya® wood is a highly durable, Class 1 timber but it must be treated for protection against blue stain and all end grain must be sealed to prevent water ingress.</p>
<b>Substrate Preparation Notes:</b>	<p><b>ASSESS SUITABILITY</b> Ensure the wood is thoroughly clean and dry before commencing. If there is any doubt, measure moisture content which must be between 3 – 7 % wood measuring more than 8% moisture content is likely to have excessive “free” water and should be allowed to dry further before staining or finishing can commence.</p> <p><b>REPAIR SURFACE IMPERFECTIONS AND SEAL ALL ENDGRAIN</b> Fill nail holes, cracks and other defects with a suitable wood filler and allow to dry thoroughly. Seal all end grain using TEKNOSEAL 4000 or other suitable sealer</p> <p><b>SANDING</b> Sand dressed timber with fine sandpaper in direction of the grain and along the full length of the board. Round off all sharp edges to a minimum of 2 mm radius in order to achieve an even film build and uniform paint coverage.</p> <p><b>REMOVE SURFACE CONTAMINANTS</b> Examine the surface for the presence of sap, grease, oil, wax, tannin, building marks, or other contaminants. Scrape off and remove residual contaminants by solvent cleaning. Use scraper to remove dirt and mortar splashes. Any greyed wood fibres on aged timbers need to be removed by sanding and / or suitable chemical wood cleaner. <b>CLEAN</b> Clean to remove all dirt, dust and all other surface contaminants by using a suitable cleaning agent and rinse off with clean water. Treat mould with a suitable mould treatment. Allow timber to fully dry prior to coating.</p> <p><b>PRIMING</b> Accoya® wood is prone to blue stain mould and as such it must be treated with TEKNOS AQUAPRIMER 2907 to prevent mould growth.</p>





Coating System Summary	
<b>Primer:</b>	AU_DW01946: Teknos AQUAPRIMER 2907 Treatment
<b>2nd Coat:</b>	AUDW0758: Intergrain Naturalstain
<b>3rd Coat:</b>	AUDW0758: Intergrain Naturalstain
<b>4th Coat:</b>	AUDW0758: Intergrain Naturalstain
Please refer to the coating system details below	

Coating System			
<b>Coat Type:</b>	<b>Primer</b>	<b>Datasheet:</b>	<b>AU_DW01946 Teknos AQUAPRIMER 2907 Treatment</b>
<b>Application Methods:</b>	 Other Dip, flow coat or brush and must be applied to saturation. Can also be applied in a factory using a vacuum coater or brushing machine		
	<b>Recoat Time **</b>	<b>Min</b> 120	<b>Max</b>  <b>Recommended</b>
<b>Coating Application Details:</b>	This product is delivered ready for use. Stir thoroughly before and during use with a flat blade stirrer.		

<b>Coat Type:</b>	2nd Coat	<b>Datasheet:</b>	AUDW0758 Intergrain Naturalstain	
<b>Application Methods:</b>	     Air Spray   Airless Spray   Brush   Pad   Other Can also be applied in a factory using a vacuum coater or brushing machine			
		<b>Min</b>	<b>Max</b>	<b>Recommended</b>
<b>Theoretical Spread Rate *</b>		11.92	12	
<b>Wet Film Per Coat (microns)</b>		84		
<b>Dry Film Per Coat (microns)</b>		26		
<b>Recoat Time **</b>		2 hours		
<b>Coating Application Details:</b>	<p>Stir thoroughly before and during use with a flat blade stirrer. If the project requires more than one can of NaturalStain, mix all cans together in one large container to achieve colour uniformity.</p> <p>For a slip resistant surface on stairs, ramps and wet areas, add Intergrain UltraGrip™* additive into each coat of NaturalStain. To ease application and achieve the best possible finish when coating large areas or in warm conditions, add Intergrain Hot Weather Additive™* to NaturalStain according to label instructions.</p> <p>Test a small area to ensure satisfaction with the colour and finish before staining the whole project. Use natural breaks in the deck to define the area. Apply two coats of NaturalStain, allowing two hours drying between coats.</p> <p>Apply NaturalStain using a quality brush, lambswool applicator (dressed timber only) or spray (air assisted airless or airless). Do not apply by roller. If spraying, back-brush immediately after each section is coated to ensure a uniform finish. Do not overspread or apply thinly as insufficient film thickness will result in lap marks and compromise performance and durability. Take care to apply sufficient product to edges and end grain.</p> <p>When staining large areas, such as decking and weatherboards, stain no more than three boards at a time. Complete an entire length or continue to a natural break such as a window.</p> <p>Wait two hours to dry and apply a second coat. If necessary, sand lightly between coats to remove any raised grain.</p> <p>Three coats will be required in extreme conditions such as full sun exposure, around pools and in humid areas, when applying direct to new bare damp timber, and may be required on porous timbers. Note: If applying direct to new bare damp timber in extreme conditions, four coats will be required. One coat is normally sufficient for interior timber. A second coat would only be required to achieve greater depth of colour and greater protection.</p> <p>For a gloss or satin finish on areas not subject to foot traffic, overcoat exterior timber with Intergrain UltraClear Exterior* and interior timber with Intergrain UltraClear Interior. Note: UltraClear is not suitable for coating areas subject to foot traffic. For interior flooring NaturalStain must be overcoated with UltraFloor.</p> <p>Keep freshly coated contacting surfaces such as doors and windows ajar for several days to prevent sticking. Some tight closing windows may need sealing strips to prevent sticking.</p> <p><b>MAINTENANCE</b>                  Conduct a routine 12 monthly maintenance inspection.                  Best protection of the timber and ease of maintenance is ensured if NaturalStain is recoated before deterioration of the coating and timber underneath occurs.</p> <p><b>TIMBER IN GOOD CONDITION SHOWING SIGNS OF MILD COLOUR FADE.</b> Mild colour fade is the first sign of need to recoat. To refresh the look of NaturalStain and add timber protection without significantly developing the colour, clean the surface with Reviva and apply one coat of Intergrain NaturalStain Rejuvenator* according to label instructions. <b>IMPORTANT:</b> Repeat application of NaturalStain Rejuvenator as often as required. NaturalStain Rejuvenator contains less protection than NaturalStain, and needs to be re-applied more frequently than a single maintenance coat of NaturalStain. Not suitable for use over colours tinted from NaturalStain Tint Base.</p> <p><b>TIMBER IN GOOD CONDITION WITH PATCHINESS OR SIGNIFICANT DISCOLOURATION.</b> Clean the surface with Reviva and apply one coat of NaturalStain. Note: Maintenance coats of NaturalStain will continue to develop the colour intensity.</p> <p><b>SIGNIFICANTLY WEATHERED, GREY OR MOULDY TIMBER.</b> Prepare the surface as per the directions under <b>SURFACE PREPARATION.</b></p> <p><b>SLIP RESISTANT FINISH</b>                  A slip resistant finish can be obtained by applying the following system:                  - 2 coats of NaturalStain, with 5% Intergrain UltraGrip added to each coat.</p> <p>When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal.                  When using UltraGrip, do not sand between coats.                  To avoid spillage, it may be necessary to remove 500ml of the timber coating from the can before adding UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer. Add removed timber coating back to the can as space becomes available. Stir thoroughly.                  Stir regularly during use.</p> <p><b>SLIP RESISTANCE RATING</b>                  When the system described above is applied, the resultant finish achieves the following slip rating:</p> <p>Tested to AS4586-2013 Slip resistance classification of new pedestrian surface materials.                  WET Pendulum = Class P4                  OIL - WET Ramp = Slip Resistance Assessment Group R11</p>			

<b>Coat Type:</b>	3rd Coat	<b>Datasheet:</b>	AUDW0758 Intergrain Naturalstain	
<b>Application Methods:</b>	     Air Spray   Airless Spray   Brush   Pad   Other Can also be applied in a factory using a vacuum coater or brushing machine			
		<b>Min</b>	<b>Max</b>	<b>Recommended</b>
<b>Theoretical Spread Rate *</b>		11.92	12	
<b>Wet Film Per Coat (microns)</b>		84		
<b>Dry Film Per Coat (microns)</b>		26		
<b>Recoat Time **</b>		2 hours		
<b>Coating Application Details:</b>	<p>Stir thoroughly before and during use with a flat blade stirrer. If the project requires more than one can of NaturalStain, mix all cans together in one large container to achieve colour uniformity.</p> <p>For a slip resistant surface on stairs, ramps and wet areas, add Intergrain UltraGrip™* additive into each coat of NaturalStain. To ease application and achieve the best possible finish when coating large areas or in warm conditions, add Intergrain Hot Weather Additive™* to NaturalStain according to label instructions.</p> <p>Test a small area to ensure satisfaction with the colour and finish before staining the whole project. Use natural breaks in the deck to define the area. Apply two coats of NaturalStain, allowing two hours drying between coats.</p> <p>Apply NaturalStain using a quality brush, lambswool applicator (dressed timber only) or spray (air assisted airless or airless). Do not apply by roller. If spraying, back-brush immediately after each section is coated to ensure a uniform finish. Do not overspread or apply thinly as insufficient film thickness will result in lap marks and compromise performance and durability. Take care to apply sufficient product to edges and end grain.</p> <p>When staining large areas, such as decking and weatherboards, stain no more than three boards at a time. Complete an entire length or continue to a natural break such as a window.</p> <p>Wait two hours to dry and apply a second coat. If necessary, sand lightly between coats to remove any raised grain.</p> <p>Three coats will be required in extreme conditions such as full sun exposure, around pools and in humid areas, when applying direct to new bare damp timber, and may be required on porous timbers. Note: If applying direct to new bare damp timber in extreme conditions, four coats will be required. One coat is normally sufficient for interior timber. 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Best protection of the timber and ease of maintenance is ensured if NaturalStain is recoated before deterioration of the coating and timber underneath occurs.</p> <p><b>TIMBER IN GOOD CONDITION SHOWING SIGNS OF MILD COLOUR FADE.</b> Mild colour fade is the first sign of need to recoat. To refresh the look of NaturalStain and add timber protection without significantly developing the colour, clean the surface with Reviva and apply one coat of Intergrain NaturalStain Rejuvenator* according to label instructions. <b>IMPORTANT:</b> Repeat application of NaturalStain Rejuvenator as often as required. NaturalStain Rejuvenator contains less protection than NaturalStain, and needs to be re-applied more frequently than a single maintenance coat of NaturalStain. Not suitable for use over colours tinted from NaturalStain Tint Base.</p> <p><b>TIMBER IN GOOD CONDITION WITH PATCHINESS OR SIGNIFICANT DISCOLOURATION.</b> Clean the surface with Reviva and apply one coat of NaturalStain. Note: Maintenance coats of NaturalStain will continue to develop the colour intensity.</p> <p><b>SIGNIFICANTLY WEATHERED, GREY OR MOULDY TIMBER.</b> Prepare the surface as per the directions under <b>SURFACE PREPARATION.</b></p> <p><b>SLIP RESISTANT FINISH</b>                  A slip resistant finish can be obtained by applying the following system:                  - 2 coats of NaturalStain, with 5% Intergrain UltraGrip added to each coat.</p> <p>When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal.                  When using UltraGrip, do not sand between coats.                  To avoid spillage, it may be necessary to remove 500ml of the timber coating from the can before adding UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer. Add removed timber coating back to the can as space becomes available. Stir thoroughly.                  Stir regularly during use.</p> <p><b>SLIP RESISTANCE RATING</b>                  When the system described above is applied, the resultant finish achieves the following slip rating:</p> <p>Tested to AS4586-2013 Slip resistance classification of new pedestrian surface materials.                  WET Pendulum = Class P4                  OIL - WET Ramp = Slip Resistance Assessment Group R11</p>			



<b>Coat Type:</b>	4th Coat	<b>Datasheet:</b>	AUDW0758 Intergrain Naturalstain		
<b>Application Methods:</b>	   	Air Spray	Airless Spray	Brush	Pad
		<b>Min</b>	<b>Max</b>	<b>Recommended</b>	
	<b>Theoretical Spread Rate *</b>	11.92	12		
	<b>Wet Film Per Coat (microns)</b>	84			
	<b>Dry Film Per Coat (microns)</b>	26			
	<b>Recoat Time **</b>	2 hours			
<b>Coating Application Details:</b>	<p>Stir thoroughly before and during use with a flat blade stirrer. If the project requires more than one can of NaturalStain, mix all cans together in one large container to achieve colour uniformity.</p> <p>For a slip resistant surface on stairs, ramps and wet areas, add Intergrain UltraGrip™* additive into each coat of NaturalStain. To ease application and achieve the best possible finish when coating large areas or in warm conditions, add Intergrain Hot Weather Additive™* to NaturalStain according to label instructions.</p> <p>Test a small area to ensure satisfaction with the colour and finish before staining the whole project. Use natural breaks in the deck to define the area. Apply two coats of NaturalStain, allowing two hours drying between coats.</p> <p>Apply NaturalStain using a quality brush, lambswool applicator (dressed timber only) or spray (air assisted airless or airless). Do not apply by roller. If spraying, back-brush immediately after each section is coated to ensure a uniform finish. Do not overspread or apply thinly as insufficient film thickness will result in lap marks and compromise performance and durability. Take care to apply sufficient product to edges and end grain.</p> <p>When staining large areas, such as decking and weatherboards, stain no more than three boards at a time. Complete an entire length or continue to a natural break such as a window.</p> <p>Wait two hours to dry and apply a second coat. If necessary, sand lightly between coats to remove any raised grain.</p> <p>Three coats will be required in extreme conditions such as full sun exposure, around pools and in humid areas, when applying direct to new bare damp timber, and may be required on porous timbers. Note: If applying direct to new bare damp timber in extreme conditions, four coats will be required. One coat is normally sufficient for interior timber. A second coat would only be required to achieve greater depth of colour and greater protection.</p> <p>For a gloss or satin finish on areas not subject to foot traffic, overcoat exterior timber with Intergrain UltraClear Exterior* and interior timber with Intergrain UltraClear Interior. Note: UltraClear is not suitable for coating areas subject to foot traffic. For interior flooring NaturalStain must be overcoated with UltraFloor.</p> <p>Keep freshly coated contacting surfaces such as doors and windows ajar for several days to prevent sticking. Some tight closing windows may need sealing strips to prevent sticking.</p> <p><b>MAINTENANCE</b></p> <p>Conduct a routine 12 monthly maintenance inspection.</p> <p>Best protection of the timber and ease of maintenance is ensured if NaturalStain is recoated before deterioration of the coating and timber underneath occurs.</p> <p><b>TIMBER IN GOOD CONDITION SHOWING SIGNS OF MILD COLOUR FADE.</b> Mild colour fade is the first sign of need to recoat. To refresh the look of NaturalStain and add timber protection without significantly developing the colour, clean the surface with Reviva and apply one coat of Intergrain NaturalStain Rejuvenator* according to label instructions. <b>IMPORTANT:</b> Repeat application of NaturalStain Rejuvenator as often as required. NaturalStain Rejuvenator contains less protection than NaturalStain, and needs to be re-applied more frequently than a single maintenance coat of NaturalStain. Not suitable for use over colours tinted from NaturalStain Tint Base.</p> <p><b>TIMBER IN GOOD CONDITION WITH PATCHINESS OR SIGNIFICANT DISCOLOURATION.</b> Clean the surface with Reviva and apply one coat of NaturalStain. Note: Maintenance coats of NaturalStain will continue to develop the colour intensity.</p> <p><b>SIGNIFICANTLY WEATHERED, GREY OR MOULDY TIMBER.</b> Prepare the surface as per the directions under SURFACE PREPARATION.</p> <p><b>SLIP RESISTANT FINISH</b></p> <p>A slip resistant finish can be obtained by applying the following system:          - 2 coats of NaturalStain, with 5% Intergrain UltraGrip added to each coat.</p> <p>When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal.</p> <p>When using UltraGrip, do not sand between coats.</p> <p>To avoid spillage, it may be necessary to remove 500ml of the timber coating from the can before adding UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer. Add removed timber coating back to the can as space becomes available. Stir thoroughly.</p> <p>Stir regularly during use.</p> <p><b>SLIP RESISTANCE RATING</b></p> <p>When the system described above is applied, the resultant finish achieves the following slip rating:</p> <p>Tested to AS4586-2013 Slip resistance classification of new pedestrian surface materials.          WET Pendulum = Class P4          OIL - WET Ramp = Slip Resistance Assessment Group R11</p>				
<b>Coating System Notes:</b>	<p>* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness.</p> <p>** Recoat times are quotes for 25°C and 50% relative humidity, these may vary under different conditions.</p>				

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DuluxGroup (Australia) Pty Ltd 1956 Dandenong Road, Clayton, Victoria 3168 AU ABN 67 000 049 427


**Intergrain Naturalstain on New Accoya [Interior/Exterior]**






**AU\_SW11416**






Description	
<p>Intergrain NaturalStain is a high performance, semi-transparent, water based stain designed to transform the colour of exterior timber. NaturalStain delivers a wide range of timber colour options to cater for individual designs or to give Accoya® wood the appearance of another timber species. NaturalStain is extremely durable and withstands wear on timber decking without the need for a topcoat. NaturalStain contains unique Hydroguard technology* which adds significant protection to guard timber against Australian and New Zealand harsh conditions as well as the abrasive effects of foot traffic. The advanced finish resists stain absorption and dirt and dust adhesion, helping timber stay clean. The result is timber that stays protected and looking fresh for significantly longer than traditional decking stains. NaturalStain is fast drying, enabling two coats to be applied in one day.</p> <p>Note: The colour, species, age and condition of the timber to be stained will impact the final colour and finish of all semi-transparent stains. Because of this, the colours shown on NaturalStain colour chips and swatches are to be viewed as a close representation of the colour that can be achieved. NaturalStain colour names may not match other products with the same colour name. Always test on a small area or off-cut for colour suitability before use.</p>	

Substrate And Substrate Preparation	
<b>Substrate Notes:</b>	<p>Accoya® is modified wood, created using the proprietary technology of Accsys Technologies PLC. The Accoya® modification process takes fast growing, sustainably sourced softwood and by utilising acetylation, a non-toxic process using acetic anhydride, produces a new durable and stable product. Accoya® wood is a highly durable, Class 1 timber but it must be treated for protection against blue stain and all end grain must be sealed to prevent water ingress.</p>
<b>Substrate Preparation Notes:</b>	<p><b>ASSESS SUITABILITY</b> Ensure the wood is thoroughly clean and dry before commencing. If there is any doubt, measure moisture content which must be between 3 – 7 % wood measuring more than 8% moisture content is likely to have excessive “free” water and should be allowed to dry further before staining or finishing can commence.</p> <p><b>REPAIR SURFACE IMPERFECTIONS AND SEAL ALL ENDGRAIN</b> Fill nail holes, cracks and other defects with a suitable wood filler and allow to dry thoroughly. Seal all end grain using TEKNOSEAL 4000 or other suitable sealer</p> <p><b>SANDING</b> Sand dressed timber with fine sandpaper in direction of the grain and along the full length of the board. Round off all sharp edges to a minimum of 2 mm radius in order to achieve an even film build and uniform paint coverage.</p> <p><b>REMOVE SURFACE CONTAMINANTS</b> Examine the surface for the presence of sap, grease, oil, wax, tannin, building marks, or other contaminants. Scrape off and remove residual contaminants by solvent cleaning. Use scraper to remove dirt and mortar splashes. Any greyed wood fibres on aged timbers need to be removed by sanding and / or suitable chemical wood cleaner. <b>CLEAN</b> Clean to remove all dirt, dust and all other surface contaminants by using a suitable cleaning agent and rinse off with clean water. Treat mould with a suitable mould treatment. Allow timber to fully dry prior to coating.</p> <p><b>PRIMING</b> Accoya® wood is prone to blue stain mould and as such it must be treated with TEKNOS AQUAPRIMER 2907 to prevent mould growth.</p>

Coating System Summary	
<b>Primer:</b>	AU_DW01946: Teknos AQUAPRIMER 2907 Treatment
<b>2nd Coat:</b>	AUDW0758: Intergrain Naturalstain
<b>3rd Coat:</b>	AUDW0758: Intergrain Naturalstain
Please refer to the coating system details below	

Coating System			
<b>Coat Type:</b>	<b>Primer</b>	<b>Datasheet:</b>	AU_DW01946 Teknos AQUAPRIMER 2907 Treatment
<b>Application Methods:</b>	 Other Dip, flow coat or brush and must be applied to saturation. Can also be applied in a factory using a vacuum coater or brushing machine		
	<b>Recoat Time **</b>	<b>Min</b> 120	<b>Max</b>  <b>Recommended</b>
<b>Coating Application Details:</b>	This product is delivered ready for use. Stir well before use.		

<b>Coat Type:</b>	2nd Coat	<b>Datasheet:</b>	AUDW0758 Intergrain Naturalstain	
<b>Application Methods:</b>	     Air Spray   Airless Spray   Brush   Pad   Other Can also be applied in a factory using a vacuum coater or brushing machine			
		<b>Min</b>	<b>Max</b>	<b>Recommended</b>
<b>Theoretical Spread Rate *</b>		11.92	12	
<b>Wet Film Per Coat (microns)</b>		84		
<b>Dry Film Per Coat (microns)</b>		26		
<b>Recoat Time **</b>		2 hours		
<b>Coating Application Details:</b>	<p>Stir thoroughly before and during use with a flat blade stirrer. If the project requires more than one can of NaturalStain, mix all cans together in one large container to achieve colour uniformity.</p> <p>For a slip resistant surface on stairs, ramps and wet areas, add Intergrain UltraGrip™* additive into each coat of NaturalStain. To ease application and achieve the best possible finish when coating large areas or in warm conditions, add Intergrain Hot Weather Additive™* to NaturalStain according to label instructions.</p> <p>Test a small area to ensure satisfaction with the colour and finish before staining the whole project. Use natural breaks in the deck to define the area. Apply two coats of NaturalStain, allowing two hours drying between coats.</p> <p>Apply NaturalStain using a quality brush, lambswool applicator (dressed timber only) or spray (air assisted airless or airless). Do not apply by roller. If spraying, back-brush immediately after each section is coated to ensure a uniform finish. Do not overspread or apply thinly as insufficient film thickness will result in lap marks and compromise performance and durability. Take care to apply sufficient product to edges and end grain.</p> <p>When staining large areas, such as decking and weatherboards, stain no more than three boards at a time. Complete an entire length or continue to a natural break such as a window.</p> <p>Wait two hours to dry and apply a second coat. If necessary, sand lightly between coats to remove any raised grain.</p> <p>Three coats will be required in extreme conditions such as full sun exposure, around pools and in humid areas, when applying direct to new bare damp timber, and may be required on porous timbers. Note: If applying direct to new bare damp timber in extreme conditions, four coats will be required. One coat is normally sufficient for interior timber. A second coat would only be required to achieve greater depth of colour and greater protection.</p> <p>For a gloss or satin finish on areas not subject to foot traffic, overcoat exterior timber with Intergrain UltraClear Exterior* and interior timber with Intergrain UltraClear Interior. Note: UltraClear is not suitable for coating areas subject to foot traffic. For interior flooring NaturalStain must be overcoated with UltraFloor.</p> <p>Keep freshly coated contacting surfaces such as doors and windows ajar for several days to prevent sticking. Some tight closing windows may need sealing strips to prevent sticking.</p> <p><b>MAINTENANCE</b>                  Conduct a routine 12 monthly maintenance inspection.                  Best protection of the timber and ease of maintenance is ensured if NaturalStain is recoated before deterioration of the coating and timber underneath occurs.</p> <p><b>TIMBER IN GOOD CONDITION SHOWING SIGNS OF MILD COLOUR FADE.</b> Mild colour fade is the first sign of need to recoat. To refresh the look of NaturalStain and add timber protection without significantly developing the colour, clean the surface with Reviva and apply one coat of Intergrain NaturalStain Rejuvenator* according to label instructions. <b>IMPORTANT:</b> Repeat application of NaturalStain Rejuvenator as often as required. NaturalStain Rejuvenator contains less protection than NaturalStain, and needs to be re-applied more frequently than a single maintenance coat of NaturalStain. Not suitable for use over colours tinted from NaturalStain Tint Base.</p> <p><b>TIMBER IN GOOD CONDITION WITH PATCHINESS OR SIGNIFICANT DISCOLOURATION.</b> Clean the surface with Reviva and apply one coat of NaturalStain. Note: Maintenance coats of NaturalStain will continue to develop the colour intensity.</p> <p><b>SIGNIFICANTLY WEATHERED, GREY OR MOULDY TIMBER.</b> Prepare the surface as per the directions under <b>SURFACE PREPARATION.</b></p> <p><b>SLIP RESISTANT FINISH</b>                  A slip resistant finish can be obtained by applying the following system:                  - 2 coats of NaturalStain, with 5% Intergrain UltraGrip added to each coat.</p> <p>When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal.                  When using UltraGrip, do not sand between coats.                  To avoid spillage, it may be necessary to remove 500ml of the timber coating from the can before adding UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer. Add removed timber coating back to the can as space becomes available. Stir thoroughly.                  Stir regularly during use.</p> <p><b>SLIP RESISTANCE RATING</b>                  When the system described above is applied, the resultant finish achieves the following slip rating:</p> <p>Tested to AS4586-2013 Slip resistance classification of new pedestrian surface materials.                  WET Pendulum = Class P4                  OIL - WET Ramp = Slip Resistance Assessment Group R11</p>			

<b>Coat Type:</b>	3rd Coat	<b>Datasheet:</b>	AUDW0758 Intergrain Naturalstain
<b>Application Methods:</b>	     Air Spray   Airless Spray   Brush   Pad   Other Can also be applied in a factory using a vacuum coater or brushing machine		
		<b>Min</b>	<b>Max</b>
<b>Theoretical Spread Rate *</b>		11.92	12
<b>Wet Film Per Coat (microns)</b>		84	
<b>Dry Film Per Coat (microns)</b>		26	
<b>Recoat Time **</b>		2 hours	
<b>Coating Application Details:</b>	<p>Stir thoroughly before and during use with a flat blade stirrer. If the project requires more than one can of NaturalStain, mix all cans together in one large container to achieve colour uniformity.</p> <p>For a slip resistant surface on stairs, ramps and wet areas, add Intergrain UltraGrip™* additive into each coat of NaturalStain. To ease application and achieve the best possible finish when coating large areas or in warm conditions, add Intergrain Hot Weather Additive™* to NaturalStain according to label instructions.</p> <p>Test a small area to ensure satisfaction with the colour and finish before staining the whole project. Use natural breaks in the deck to define the area. Apply two coats of NaturalStain, allowing two hours drying between coats.</p> <p>Apply NaturalStain using a quality brush, lambswool applicator (dressed timber only) or spray (air assisted airless or airless). Do not apply by roller. If spraying, back-brush immediately after each section is coated to ensure a uniform finish. Do not overspread or apply thinly as insufficient film thickness will result in lap marks and compromise performance and durability. Take care to apply sufficient product to edges and end grain.</p> <p>When staining large areas, such as decking and weatherboards, stain no more than three boards at a time. Complete an entire length or continue to a natural break such as a window.</p> <p>Wait two hours to dry and apply a second coat. If necessary, sand lightly between coats to remove any raised grain.</p> <p>Three coats will be required in extreme conditions such as full sun exposure, around pools and in humid areas, when applying direct to new bare damp timber, and may be required on porous timbers. Note: If applying direct to new bare damp timber in extreme conditions, four coats will be required. One coat is normally sufficient for interior timber. A second coat would only be required to achieve greater depth of colour and greater protection.</p> <p>For a gloss or satin finish on areas not subject to foot traffic, overcoat exterior timber with Intergrain UltraClear Exterior* and interior timber with Intergrain UltraClear Interior. Note: UltraClear is not suitable for coating areas subject to foot traffic. For interior flooring NaturalStain must be overcoated with UltraFloor.</p> <p>Keep freshly coated contacting surfaces such as doors and windows ajar for several days to prevent sticking. Some tight closing windows may need sealing strips to prevent sticking.</p> <p><b>MAINTENANCE</b>                  Conduct a routine 12 monthly maintenance inspection.                  Best protection of the timber and ease of maintenance is ensured if NaturalStain is recoated before deterioration of the coating and timber underneath occurs.</p> <p><b>TIMBER IN GOOD CONDITION SHOWING SIGNS OF MILD COLOUR FADE.</b> Mild colour fade is the first sign of need to recoat. To refresh the look of NaturalStain and add timber protection without significantly developing the colour, clean the surface with Reviva and apply one coat of Intergrain NaturalStain Rejuvenator* according to label instructions. <b>IMPORTANT:</b> Repeat application of NaturalStain Rejuvenator as often as required. NaturalStain Rejuvenator contains less protection than NaturalStain, and needs to be re-applied more frequently than a single maintenance coat of NaturalStain. Not suitable for use over colours tinted from NaturalStain Tint Base.</p> <p><b>TIMBER IN GOOD CONDITION WITH PATCHINESS OR SIGNIFICANT DISCOLOURATION.</b> Clean the surface with Reviva and apply one coat of NaturalStain. Note: Maintenance coats of NaturalStain will continue to develop the colour intensity.</p> <p><b>SIGNIFICANTLY WEATHERED, GREY OR MOULDY TIMBER.</b> Prepare the surface as per the directions under SURFACE PREPARATION.</p> <p><b>SLIP RESISTANT FINISH</b>                  A slip resistant finish can be obtained by applying the following system:                  - 2 coats of NaturalStain, with 5% Intergrain UltraGrip added to each coat.</p> <p>When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal.                  When using UltraGrip, do not sand between coats.                  To avoid spillage, it may be necessary to remove 500ml of the timber coating from the can before adding UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer. Add removed timber coating back to the can as space becomes available. Stir thoroughly.                  Stir regularly during use.</p> <p><b>SLIP RESISTANCE RATING</b>                  When the system described above is applied, the resultant finish achieves the following slip rating:</p> <p>Tested to AS4586-2013 Slip resistance classification of new pedestrian surface materials.                  WET Pendulum = Class P4                  OIL - WET Ramp = Slip Resistance Assessment Group R11</p>		
<b>Coating System Notes:</b>	* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness. ** Recoat times are quotes for 25°C and 50% relative humidity, these may vary under different conditions.		

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**Intergrain Ultradeck on New Accoya [Interior/Exterior/Coastal]**

**AU\_SW11417**






Description
<p>Intergrain UltraDeck is an extremely long lasting, water based oil for decking and exterior timber. UltraDeck contains unique Hydroguard technology<sup>®</sup> to guard timber against Australian and New Zealand harsh conditions as well as the abrasive effects of foot traffic. The natural looking finish resists stain absorption and dirt and dust adhesion, helping timber stay clean. The result is timber that stays protected and looking fresh for significantly longer than traditional decking oils. UltraDeck is available in a lightly pigmented natural colour or with mild timber tones to highlight the characteristics of popular timber species. More colour tones can be achieved by tinting UltraDeck at the paint counter. UltraDeck is fast drying, allowing two coats to be applied in one day, and will weather naturally, without risk of flaking, blistering and peeling.</p>

Substrate And Substrate Preparation	
<b>Substrate Notes:</b>	Accoya® is the brand name of a treated wood created via the acetylation wood modification process, using acetic anhydride, of Accsys Technologies PLC. Accoya® wood is manufactured via a non-toxic treatment and uses fast growing softwood timber from sustainable sources. Accoya is a highly durable, Class 1 timber but it must be treated for protection against blue stain and all end grain must be sealed to prevent water ingress.
<b>Substrate Preparation Notes:</b>	<p><b>ASSESS SUITABILITY</b> Ensure the wood is thoroughly clean and dry before commencing. If there is any doubt, measure moisture content which must be between 3 – 7 % wood measuring more than 8% moisture content is likely to have excessive “free” water and should be allowed to dry further before staining or finishing can commence.</p> <p><b>REPAIR SURFACE IMPERFECTIONS AND SEAL ALL ENDGRAIN</b> Fill nail holes, cracks and other defects with a suitable wood filler and allow to dry thoroughly. Seal all end grain using TEKNOSEAL 4000 or other suitable sealer</p> <p><b>SANDING</b> Sand dressed timber with fine sandpaper in direction of the grain and along the full length of the board. Round off all sharp edges to a minimum of 2 mm radius in order to achieve an even film build and uniform paint coverage.</p> <p><b>REMOVE SURFACE CONTAMINANTS</b> Examine the surface for the presence of sap, grease, oil, wax, tannin, building marks, or other contaminants. Scrape off and remove residual contaminants by solvent cleaning. Use scraper to remove dirt and mortar splashes. Any greyed wood fibres on aged timbers need to be removed by sanding and / or suitable chemical wood cleaner. <b>CLEAN</b> Clean to remove all dirt, dust and all other surface contaminants by using a suitable cleaning agent and rinse off with clean water. Treat mould with a suitable mould treatment. Allow timber to fully dry prior to coating.</p> <p><b>PRIMING</b> Accoya timber is prone to blue stain mould and as such it must be treated with TEKNOS AQUAPRIMER 2907 to prevent mould growth.</p>

Coating System Summary	
<b>Primer:</b>	AU_DW01946: Teknos AQUAPRIMER 2907 Treatment
<b>2nd Coat:</b>	AUDW1285: Intergrain Ultradeck
<b>3rd Coat:</b>	AUDW1285: Intergrain Ultradeck
<b>4th Coat:</b>	AUDW1285: Intergrain Ultradeck
Please refer to the coating system details below	

Coating System			
<b>Coat Type:</b>	<b>Primer</b>	<b>Datasheet:</b>	<b>AU_DW01946 Teknos AQUAPRIMER 2907 Treatment</b>
<b>Application Methods:</b>	 Other Dip, flow coat or brush and must be applied to saturation. Can also be applied in a factory using a vacuum coater or brushing machine		
	<b>Recoat Time **</b>	<b>Min</b>	<b>Max Recommended</b>
		120	
<b>Coating Application Details:</b>	This product is delivered ready for use. Stir well before use.		
<b>Coat Type:</b>	<b>2nd Coat</b>	<b>Datasheet:</b>	<b>AUDW1285 Intergrain Ultradeck</b>
<b>Application Methods:</b>	     Other Air Spray Airless Spray Brush Pad Other Can also be applied in a factory using a vacuum coater or brushing machine		

	Min	Max	Recommended
<b>Theoretical Spread Rate *</b>	13.75	14	12
<b>Wet Film Per Coat (microns)</b>	75		86
<b>Dry Film Per Coat (microns)</b>	16		18
<b>Recoat Time **</b>	4 hours		

<p><b>Coating Application Details:</b></p>	<p>Stir thoroughly before and during use with a flat blade stirrer. If project requires more than one can of UltraDeck, mix all cans together in one large container to achieve colour uniformity.</p> <p>For a slip resistant surface on stairs, ramps and wet areas, add Intergrain UltraGrip™* additive into each coat of UltraDeck.</p> <p>To ease application and achieve the best possible finish when coating large areas or in warm conditions, add Intergrain Hot Weather Additive™* to UltraDeck according to label instructions.</p> <p>Apply UltraDeck using a quality brush, lambswool applicator, or spray (air assisted airless or airless). Do not apply by roller. If spraying, back-brush immediately after each section is coated to ensure a uniform finish. Do not overspread or apply thinly as insufficient film thickness will result in lap marks and compromise performance and durability. Take care to apply sufficient product to edges and end grain. When coating large areas, such as decking and weatherboards, coat no more than three boards at a time. Complete an entire length or continue to a natural break such as a window.</p> <p>Wait four hours to dry and apply a second coat. If necessary, sand lightly between coats to remove any raised grain.</p> <p>Three coats will be required in extreme conditions such as full sun exposure, around pools, in humid areas, when applying direct to new bare damp timber, and may be required on porous timbers.</p> <p>Note: If applying direct to new bare damp timber in extreme conditions, four coats will be required.</p> <p>Keep freshly coated contacting surfaces such as doors and windows ajar for several days to prevent sticking. Some tight closing windows may need sealing strips to prevent sticking.</p> <p><b>MAINTENANCE</b></p> <p>Conduct a routine 12 monthly maintenance inspection.</p> <p>Best protection of the timber and ease of maintenance is ensured if UltraDeck is recoated before deterioration of the coating and timber underneath occurs.</p> <p>First indication of the need for recoating will be observed as patchiness or discolouration on edges and areas where insufficient product has been applied.</p> <p>To apply a maintenance coat to a surface which is in good condition, clean the surface with Reviva and apply one coat of UltraDeck.</p> <p>To refresh timber with significant signs of weathering, greying or mould, prepare the surface as per the directions under SURFACE PREPARATION.</p> <p><b>SLIP RESISTANT FINISH - NEW COATING</b></p> <p>A slip resistant finish can be obtained by applying the following system:</p> <ul style="list-style-type: none"> <li>- 2 coats of UltraDeck, with 5% UltraGrip added to each coat.</li> </ul> <p>When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal.</p> <p>When using UltraGrip, do not sand between coats.</p> <p>To avoid spillage, it may be necessary to remove 500ml of the timber coating from the can before adding UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer. Add removed timber coating back to the can as space becomes available. Stir thoroughly.</p> <p>Stir regularly during use.</p> <p><b>SLIP RESISTANCE RATING</b></p> <p>When the system described above is applied, the resultant finish achieves the following slip rating:</p> <p>Tested to AS4586-2013 Slip resistance classification of new pedestrian surface materials.  WET Pendulum = Class P4  OIL-WET Ramp = Slip Resistance Assessment Group R11</p> <p><b>SLIP RESISTANT FINISH - MAINTENANCE COATING</b></p> <p>A slip resistant finish can be obtained by applying the following system.</p> <p>This assumes that the timber has already been pre-coated with at least 2 coats of Intergrain UltraDeck.</p> <ul style="list-style-type: none"> <li>- 1 coat of UltraDeck, with 5% Intergrain UltraGrip added.</li> </ul> <p>When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal.</p> <p>When using UltraGrip, do not sand between coats.</p> <p>To avoid spillage, it may be necessary to remove 500ml of the timber coating from the can before adding UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer. Add removed timber coating back to the can as space becomes available. Stir thoroughly.</p> <p>Stir regularly during use.</p> <p><b>SLIP RESISTANCE RATING</b></p> <p>When the system described above is applied, the resultant finish achieves the following slip rating:</p> <p>Tested to AS4586-2013 Slip resistance classification of new pedestrian surface materials.  WET Pendulum = Class P4  OIL - WET Ramp = Slip Resistance Assessment Group R11</p>		
<b>Coat Type:</b>	<b>3rd Coat</b>	<b>Datasheet:</b>	<b>AUDW1285 Intergrain UltraDeck</b>
<b>Application Methods:</b>	     <p>Air Spray   Airless Spray   Brush   Pad   Other</p>		



Can also be applied in a factory using a vacuum coater or brushing machine

	Min	Max	Recommended
<b>Theoretical Spread Rate *</b>	13.75	14	12
<b>Wet Film Per Coat (microns)</b>	75		86
<b>Dry Film Per Coat (microns)</b>	16		18
<b>Recoat Time **</b>	4 hours		

<b>Coating Application Details:</b>	<p>Stir thoroughly before and during use with a flat blade stirrer. If project requires more than one can of UltraDeck, mix all cans together in one large container to achieve colour uniformity.</p> <p>For a slip resistant surface on stairs, ramps and wet areas, add Intergrain UltraGrip™* additive into each coat of UltraDeck.</p> <p>To ease application and achieve the best possible finish when coating large areas or in warm conditions, add Intergrain Hot Weather Additive™* to UltraDeck according to label instructions.</p> <p>Apply UltraDeck using a quality brush, lambswool applicator, or spray (air assisted airless or airless). Do not apply by roller. If spraying, back-brush immediately after each section is coated to ensure a uniform finish. Do not overspread or apply thinly as insufficient film thickness will result in lap marks and compromise performance and durability. Take care to apply sufficient product to edges and end grain. When coating large areas, such as decking and weatherboards, coat no more than three boards at a time. Complete an entire length or continue to a natural break such as a window.</p> <p>Wait four hours to dry and apply a second coat. If necessary, sand lightly between coats to remove any raised grain.</p> <p>Three coats will be required in extreme conditions such as full sun exposure, around pools, in humid areas, when applying direct to new bare damp timber, and may be required on porous timbers.</p> <p>Note: If applying direct to new bare damp timber in extreme conditions, four coats will be required.</p> <p>Keep freshly coated contacting surfaces such as doors and windows ajar for several days to prevent sticking. Some tight closing windows may need sealing strips to prevent sticking.</p> <p><b>MAINTENANCE</b></p> <p>Conduct a routine 12 monthly maintenance inspection.</p> <p>Best protection of the timber and ease of maintenance is ensured if UltraDeck is recoated before deterioration of the coating and timber underneath occurs.</p> <p>First indication of the need for recoating will be observed as patchiness or discolouration on edges and areas where insufficient product has been applied.</p> <p>To apply a maintenance coat to a surface which is in good condition, clean the surface with Reviva and apply one coat of UltraDeck.</p> <p>To refresh timber with significant signs of weathering, greying or mould, prepare the surface as per the directions under SURFACE PREPARATION.</p> <p><b>SLIP RESISTANT FINISH - NEW COATING</b></p> <p>A slip resistant finish can be obtained by applying the following system:</p> <ul style="list-style-type: none"> <li>- 2 coats of UltraDeck, with 5% UltraGrip added to each coat.</li> </ul> <p>When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal.</p> <p>When using UltraGrip, do not sand between coats.</p> <p>To avoid spillage, it may be necessary to remove 500ml of the timber coating from the can before adding UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer. Add removed timber coating back to the can as space becomes available. Stir thoroughly.</p> <p>Stir regularly during use.</p> <p><b>SLIP RESISTANCE RATING</b></p> <p>When the system described above is applied, the resultant finish achieves the following slip rating:</p> <p>Tested to AS4586-2013 Slip resistance classification of new pedestrian surface materials.</p> <p>WET Pendulum = Class P4</p> <p>OIL-WET Ramp = Slip Resistance Assessment Group R11</p> <p><b>SLIP RESISTANT FINISH - MAINTENANCE COATING</b></p> <p>A slip resistant finish can be obtained by applying the following system.</p> <p>This assumes that the timber has already been pre-coated with at least 2 coats of Intergrain UltraDeck.</p> <ul style="list-style-type: none"> <li>- 1 coat of UltraDeck, with 5% Intergrain UltraGrip added.</li> </ul> <p>When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal.</p> <p>When using UltraGrip, do not sand between coats.</p> <p>To avoid spillage, it may be necessary to remove 500ml of the timber coating from the can before adding UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer. Add removed timber coating back to the can as space becomes available. Stir thoroughly.</p> <p>Stir regularly during use.</p> <p><b>SLIP RESISTANCE RATING</b></p> <p>When the system described above is applied, the resultant finish achieves the following slip rating:</p> <p>Tested to AS4586-2013 Slip resistance classification of new pedestrian surface materials.</p> <p>WET Pendulum = Class P4</p> <p>OIL - WET Ramp = Slip Resistance Assessment Group R11</p>
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<b>Coat Type:</b>	4th Coat	<b>Datasheet:</b>	AUDW1285 Intergrain UltraDeck
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<b>Application Methods:</b>	    
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Air Spray Airless Spray Brush Pad Other  
 Can also be applied in a factory using a vacuum coater or brushing machine

	Min	Max	Recommended
<b>Theoretical Spread Rate *</b>	13.75	14	12
<b>Wet Film Per Coat (microns)</b>	75		86
<b>Dry Film Per Coat (microns)</b>	16		18
<b>Recoat Time **</b>	4 hours		

<b>Coating Application Details:</b>	<p>Stir thoroughly before and during use with a flat blade stirrer. If project requires more than one can of UltraDeck, mix all cans together in one large container to achieve colour uniformity.</p> <p>For a slip resistant surface on stairs, ramps and wet areas, add Intergrain UltraGrip™* additive into each coat of UltraDeck.</p> <p>To ease application and achieve the best possible finish when coating large areas or in warm conditions, add Intergrain Hot Weather Additive™* to UltraDeck according to label instructions.</p> <p>Apply UltraDeck using a quality brush, lambswool applicator, or spray (air assisted airless or airless). Do not apply by roller. If spraying, back-brush immediately after each section is coated to ensure a uniform finish. Do not overspread or apply thinly as insufficient film thickness will result in lap marks and compromise performance and durability. Take care to apply sufficient product to edges and end grain. When coating large areas, such as decking and weatherboards, coat no more than three boards at a time. Complete an entire length or continue to a natural break such as a window.</p> <p>Wait four hours to dry and apply a second coat. If necessary, sand lightly between coats to remove any raised grain.</p> <p>Three coats will be required in extreme conditions such as full sun exposure, around pools, in humid areas, when applying direct to new bare damp timber, and may be required on porous timbers.</p> <p>Note: If applying direct to new bare damp timber in extreme conditions, four coats will be required.</p> <p>Keep freshly coated contacting surfaces such as doors and windows ajar for several days to prevent sticking. Some tight closing windows may need sealing strips to prevent sticking.</p> <p><b>MAINTENANCE</b></p> <p>Conduct a routine 12 monthly maintenance inspection.</p> <p>Best protection of the timber and ease of maintenance is ensured if UltraDeck is recoated before deterioration of the coating and timber underneath occurs.</p> <p>First indication of the need for recoating will be observed as patchiness or discolouration on edges and areas where insufficient product has been applied.</p> <p>To apply a maintenance coat to a surface which is in good condition, clean the surface with Reviva and apply one coat of UltraDeck.</p> <p>To refresh timber with significant signs of weathering, greying or mould, prepare the surface as per the directions under SURFACE PREPARATION.</p> <p><b>SLIP RESISTANT FINISH - NEW COATING</b></p> <p>A slip resistant finish can be obtained by applying the following system:          - 2 coats of UltraDeck, with 5% UltraGrip added to each coat.</p> <p>When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal.</p> <p>When using UltraGrip, do not sand between coats.</p> <p>To avoid spillage, it may be necessary to remove 500ml of the timber coating from the can before adding UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer. Add removed timber coating back to the can as space becomes available. Stir thoroughly.</p> <p>Stir regularly during use.</p> <p><b>SLIP RESISTANCE RATING</b></p> <p>When the system described above is applied, the resultant finish achieves the following slip rating:</p> <p>Tested to AS4586-2013 Slip resistance classification of new pedestrian surface materials.          WET Pendulum = Class P4          OIL-WET Ramp = Slip Resistance Assessment Group R11</p> <p><b>SLIP RESISTANT FINISH - MAINTENANCE COATING</b></p> <p>A slip resistant finish can be obtained by applying the following system.          This assumes that the timber has already been pre-coated with at least 2 coats of Intergrain UltraDeck.</p> <p>- 1 coat of UltraDeck, with 5% Intergrain UltraGrip added.</p> <p>When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal.</p> <p>When using UltraGrip, do not sand between coats.</p> <p>To avoid spillage, it may be necessary to remove 500ml of the timber coating from the can before adding UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer. Add removed timber coating back to the can as space becomes available. Stir thoroughly.</p> <p>Stir regularly during use.</p> <p><b>SLIP RESISTANCE RATING</b></p> <p>When the system described above is applied, the resultant finish achieves the following slip rating:</p> <p>Tested to AS4586-2013 Slip resistance classification of new pedestrian surface materials.          WET Pendulum = Class P4          OIL - WET Ramp = Slip Resistance Assessment Group R11</p>
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<b>Coating System</b>	* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness.
<b>Notes:</b>	** Recoat times are quotes for 25°C and 50% relative humidity, these may vary under different conditions.

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DuluxGroup (Australia) Pty Ltd 1956 Dandenong Road, Clayton, Victoria 3168 AU ABN 67 000 049 427







**Intergrain Ultradeck on New Accoya [Interior/Exterior]**

**AU\_SW11418**

Description	
<p>Intergrain UltraDeck is an extremely long lasting, water based oil for decking and exterior timber. UltraDeck contains unique Hydroguard technology<sup>®</sup> to guard timber against Australian and New Zealand harsh conditions as well as the abrasive effects of foot traffic. The natural looking finish resists stain absorption and dirt and dust adhesion, helping timber stay clean. The result is timber that stays protected and looking fresh for significantly longer than traditional decking oils. UltraDeck is available in a lightly pigmented natural colour or with mild timber tones to highlight the characteristics of popular timber species. More colour tones can be achieved by tinting UltraDeck at the paint counter. UltraDeck is fast drying, allowing two coats to be applied in one day, and will weather naturally, without risk of flaking, blistering and peeling. For commercial application in high traffic areas refer to Duspec AUSW11417</p>	






Substrate And Substrate Preparation	
<b>Substrate Notes:</b>	<p>Accoya<sup>®</sup> is modified wood, created using the proprietary technology of Accsys Technologies PLC. The Accoya<sup>®</sup> modification process takes fast growing, sustainably sourced softwood and by utilising acetylation, a non-toxic process using acetic anhydride, produces a new durable and stable product. Accoya<sup>®</sup> wood is a highly durable, Class 1 timber but it must be treated for protection against blue stain and all end grain must be sealed to prevent water ingress.</p>
<b>Substrate Preparation Notes:</b>	<p><b>ASSESS SUITABILITY</b> Ensure the wood is thoroughly clean and dry before commencing. If there is any doubt, measure moisture content which must be between 3 – 7 % wood measuring more than 8% moisture content is likely to have excessive “free” water and should be allowed to dry further before staining or finishing can commence.</p> <p><b>REPAIR SURFACE IMPERFECTIONS AND SEAL ALL ENDGRAIN</b> Fill nail holes, cracks and other defects with a suitable wood filler and allow to dry thoroughly. Seal all end grain using TEKNOSEAL 4000 or other suitable sealer</p> <p><b>SANDING</b> Sand dressed timber with fine sandpaper in direction of the grain and along the full length of the board. Round off all sharp edges to a minimum of 2 mm radius in order to achieve an even film build and uniform paint coverage.</p> <p><b>REMOVE SURFACE CONTAMINANTS</b> Examine the surface for the presence of sap, grease, oil, wax, tannin, building marks, or other contaminants. Scrape off and remove residual contaminants by solvent cleaning. Use scraper to remove dirt and mortar splashes. Any greyed wood fibres on aged timbers need to be removed by sanding and / or suitable chemical wood cleaner. <b>CLEAN</b> Clean to remove all dirt, dust and all other surface contaminants by using a suitable cleaning agent and rinse off with clean water. Treat mould with a suitable mould treatment. Allow timber to fully dry prior to coating.</p> <p><b>PRIMING</b> Accoya<sup>®</sup> wood is prone to blue stain mould and as such it must be treated with TEKNOS AQUAPRIMER 2907 to prevent mould growth.</p>

Coating System Summary	
<b>Primer:</b>	AU_DW01946: Teknos AQUAPRIMER 2907 Treatment
<b>2nd Coat:</b>	AUDW1285: Intergrain Ultradeck
<b>3rd Coat:</b>	AUDW1285: Intergrain Ultradeck
Please refer to the coating system details below	

Coating System			
<b>Coat Type:</b>	<b>Primer</b>	<b>Datasheet:</b>	<b>AU_DW01946 Teknos AQUAPRIMER 2907 Treatment</b>
<b>Application Methods:</b>	 Other Dip, flow coat or brush and must be applied to saturation. Can also be applied in a factory using a vacuum coater or brushing machine		
<b>Recoat Time **</b>		<b>Min</b>	<b>Max</b>
		120	<b>Recommended</b>
<b>Coating Application Details:</b>	This product is delivered ready for use. Stir well before use.		
<b>Coat Type:</b>	<b>2nd Coat</b>	<b>Datasheet:</b>	<b>AUDW1285 Intergrain Ultradeck</b>
<b>Application Methods:</b>	     Other Air Spray Airless Spray Brush Pad Other Can also be applied in a factory using a vacuum coater or brushing machine		

	Min	Max	Recommended
Theoretical Spread Rate *	13.75	14	12
Wet Film Per Coat (microns)	75		86
Dry Film Per Coat (microns)	16		18
Recoat Time **	4 hours		

<b>Coating Application Details:</b>	<p>Stir thoroughly before and during use with a flat blade stirrer. If project requires more than one can of UltraDeck, mix all cans together in one large container to achieve colour uniformity.</p> <p>For a slip resistant surface on stairs, ramps and wet areas, add Intergrain UltraGrip™* additive into each coat of UltraDeck.</p> <p>To ease application and achieve the best possible finish when coating large areas or in warm conditions, add Intergrain Hot Weather Additive™* to UltraDeck according to label instructions.</p> <p>Apply UltraDeck using a quality brush, lambswool applicator, or spray (air assisted airless or airless). Do not apply by roller. If spraying, back-brush immediately after each section is coated to ensure a uniform finish. Do not overspread or apply thinly as insufficient film thickness will result in lap marks and compromise performance and durability. Take care to apply sufficient product to edges and end grain. When coating large areas, such as decking and weatherboards, coat no more than three boards at a time. Complete an entire length or continue to a natural break such as a window.</p> <p>Wait four hours to dry and apply a second coat. If necessary, sand lightly between coats to remove any raised grain.</p> <p>Three coats will be required in extreme conditions such as full sun exposure, around pools, in humid areas, when applying direct to new bare damp timber, and may be required on porous timbers.</p> <p>Note: If applying direct to new bare damp timber in extreme conditions, four coats will be required.</p> <p>Keep freshly coated contacting surfaces such as doors and windows ajar for several days to prevent sticking. Some tight closing windows may need sealing strips to prevent sticking.</p> <p><b>MAINTENANCE</b></p> <p>Conduct a routine 12 monthly maintenance inspection.</p> <p>Best protection of the timber and ease of maintenance is ensured if UltraDeck is recoated before deterioration of the coating and timber underneath occurs.</p> <p>First indication of the need for recoating will be observed as patchiness or discolouration on edges and areas where insufficient product has been applied.</p> <p>To apply a maintenance coat to a surface which is in good condition, clean the surface with Reviva and apply one coat of UltraDeck.</p> <p>To refresh timber with significant signs of weathering, greying or mould, prepare the surface as per the directions under SURFACE PREPARATION.</p> <p><b>SLIP RESISTANT FINISH - NEW COATING</b></p> <p>A slip resistant finish can be obtained by applying the following system:</p> <p>- 2 coats of UltraDeck, with 5% UltraGrip added to each coat.</p> <p>When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal.</p> <p>When using UltraGrip, do not sand between coats.</p> <p>To avoid spillage, it may be necessary to remove 500ml of the timber coating from the can before adding UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer. Add removed timber coating back to the can as space becomes available. Stir thoroughly.</p> <p>Stir regularly during use.</p> <p><b>SLIP RESISTANCE RATING</b></p> <p>When the system described above is applied, the resultant finish achieves the following slip rating:</p> <p>Tested to AS4586-2013 Slip resistance classification of new pedestrian surface materials.  WET Pendulum = Class P4  OIL-WET Ramp = Slip Resistance Assessment Group R11</p> <p><b>SLIP RESISTANT FINISH - MAINTENANCE COATING</b></p> <p>A slip resistant finish can be obtained by applying the following system.</p> <p>This assumes that the timber has already been pre-coated with at least 2 coats of Intergrain UltraDeck.</p> <p>- 1 coat of UltraDeck, with 5% Intergrain UltraGrip added.</p> <p>When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal.</p> <p>When using UltraGrip, do not sand between coats.</p> <p>To avoid spillage, it may be necessary to remove 500ml of the timber coating from the can before adding UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer. Add removed timber coating back to the can as space becomes available. Stir thoroughly.</p> <p>Stir regularly during use.</p> <p><b>SLIP RESISTANCE RATING</b></p> <p>When the system described above is applied, the resultant finish achieves the following slip rating:</p> <p>Tested to AS4586-2013 Slip resistance classification of new pedestrian surface materials.  WET Pendulum = Class P4  OIL - WET Ramp = Slip Resistance Assessment Group R11</p>
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<b>Coat Type:</b>	<b>3rd Coat</b>	<b>Datasheet:</b>	<b>AUDW1285 Intergrain Ultradeck</b>
<b>Application Methods:</b>	     Air Spray   Airless Spray   Brush   Pad   Other		
	Can also be applied in a factory using a vacuum coater or brushing machine		

	Min	Max	Recommended
Theoretical Spread Rate *	13.75	14	12
Wet Film Per Coat (microns)	75		86
Dry Film Per Coat (microns)	16		18
Recoat Time **	4 hours		
<b>Coating Application Details:</b>	<p>Stir thoroughly before and during use with a flat blade stirrer. If project requires more than one can of UltraDeck, mix all cans together in one large container to achieve colour uniformity.</p> <p>For a slip resistant surface on stairs, ramps and wet areas, add Intergrain UltraGrip™* additive into each coat of UltraDeck.</p> <p>To ease application and achieve the best possible finish when coating large areas or in warm conditions, add Intergrain Hot Weather Additive™* to UltraDeck according to label instructions.</p> <p>Apply UltraDeck using a quality brush, lambswool applicator, or spray (air assisted airless or airless). Do not apply by roller. If spraying, back-brush immediately after each section is coated to ensure a uniform finish. Do not overspread or apply thinly as insufficient film thickness will result in lap marks and compromise performance and durability. Take care to apply sufficient product to edges and end grain. When coating large areas, such as decking and weatherboards, coat no more than three boards at a time. Complete an entire length or continue to a natural break such as a window.</p> <p>Wait four hours to dry and apply a second coat. If necessary, sand lightly between coats to remove any raised grain.</p> <p>Three coats will be required in extreme conditions such as full sun exposure, around pools, in humid areas, when applying direct to new bare damp timber, and may be required on porous timbers.</p> <p>Note: If applying direct to new bare damp timber in extreme conditions, four coats will be required.</p> <p>Keep freshly coated contacting surfaces such as doors and windows ajar for several days to prevent sticking. Some tight closing windows may need sealing strips to prevent sticking.</p> <p><b>MAINTENANCE</b></p> <p>Conduct a routine 12 monthly maintenance inspection.</p> <p>Best protection of the timber and ease of maintenance is ensured if UltraDeck is recoated before deterioration of the coating and timber underneath occurs.</p> <p>First indication of the need for recoating will be observed as patchiness or discolouration on edges and areas where insufficient product has been applied.</p> <p>To apply a maintenance coat to a surface which is in good condition, clean the surface with Reviva and apply one coat of UltraDeck.</p> <p>To refresh timber with significant signs of weathering, greying or mould, prepare the surface as per the directions under SURFACE PREPARATION.</p> <p><b>SLIP RESISTANT FINISH - NEW COATING</b></p> <p>A slip resistant finish can be obtained by applying the following system:</p> <ul style="list-style-type: none"> <li>- 2 coats of UltraDeck, with 5% UltraGrip added to each coat.</li> </ul> <p>When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal.</p> <p>When using UltraGrip, do not sand between coats.</p> <p>To avoid spillage, it may be necessary to remove 500ml of the timber coating from the can before adding UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer. Add removed timber coating back to the can as space becomes available. Stir thoroughly.</p> <p>Stir regularly during use.</p> <p><b>SLIP RESISTANCE RATING</b></p> <p>When the system described above is applied, the resultant finish achieves the following slip rating:</p> <p>Tested to AS4586-2013 Slip resistance classification of new pedestrian surface materials.</p> <p>WET Pendulum = Class P4</p> <p>OIL-WET Ramp = Slip Resistance Assessment Group R11</p> <p><b>SLIP RESISTANT FINISH - MAINTENANCE COATING</b></p> <p>A slip resistant finish can be obtained by applying the following system.</p> <p>This assumes that the timber has already been pre-coated with at least 2 coats of Intergrain UltraDeck.</p> <ul style="list-style-type: none"> <li>- 1 coat of UltraDeck, with 5% Intergrain UltraGrip added.</li> </ul> <p>When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal.</p> <p>When using UltraGrip, do not sand between coats.</p> <p>To avoid spillage, it may be necessary to remove 500ml of the timber coating from the can before adding UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer. Add removed timber coating back to the can as space becomes available. Stir thoroughly.</p> <p>Stir regularly during use.</p> <p><b>SLIP RESISTANCE RATING</b></p> <p>When the system described above is applied, the resultant finish achieves the following slip rating:</p> <p>Tested to AS4586-2013 Slip resistance classification of new pedestrian surface materials.</p> <p>WET Pendulum = Class P4</p> <p>OIL - WET Ramp = Slip Resistance Assessment Group R11</p>		
<b>Coating System Notes:</b>	<p>* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness.</p> <p>** Recoat times are quotes for 25°C and 50% relative humidity, these may vary under different conditions.</p>		

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The data provided within the Duspec system is correct at the time of publication, however it is the responsibility of those using this information to check that it is current prior to specifying or using any of these coating/product systems.

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