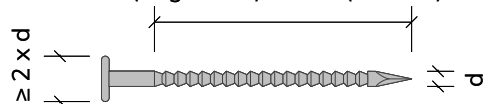


- 1 Wall structure (traditional masonry), of sufficient strength for anchoring battens or wall brackets.
- 2 Vertical timber battens of at least 50 x 25 mm (with brackets) or 38 x 19 mm when fully supported by a substrate, durability class 1 or 2.
- 3 Wall brackets (L or U, dimensions according to project requirements), fixed with suitable anchors; for levelling the masonry substrate. If L profile: alternate assembly.
- 4 Vermin mesh of corrosion resistant metal, hole width ≤ 4 mm. Void area in line with ventilation requirements.
- 5 Accoya®; board thickness 15 - 19 mm.
- 6 Ring shank or other improved nails:
 - grade 1.4301 (general applications) or grade 1.4401 (coastal or industrial sites)
 - Holes pre-drilled:
 - 1 mm less than nail \varnothing
 - to 80% of screw shank \varnothing

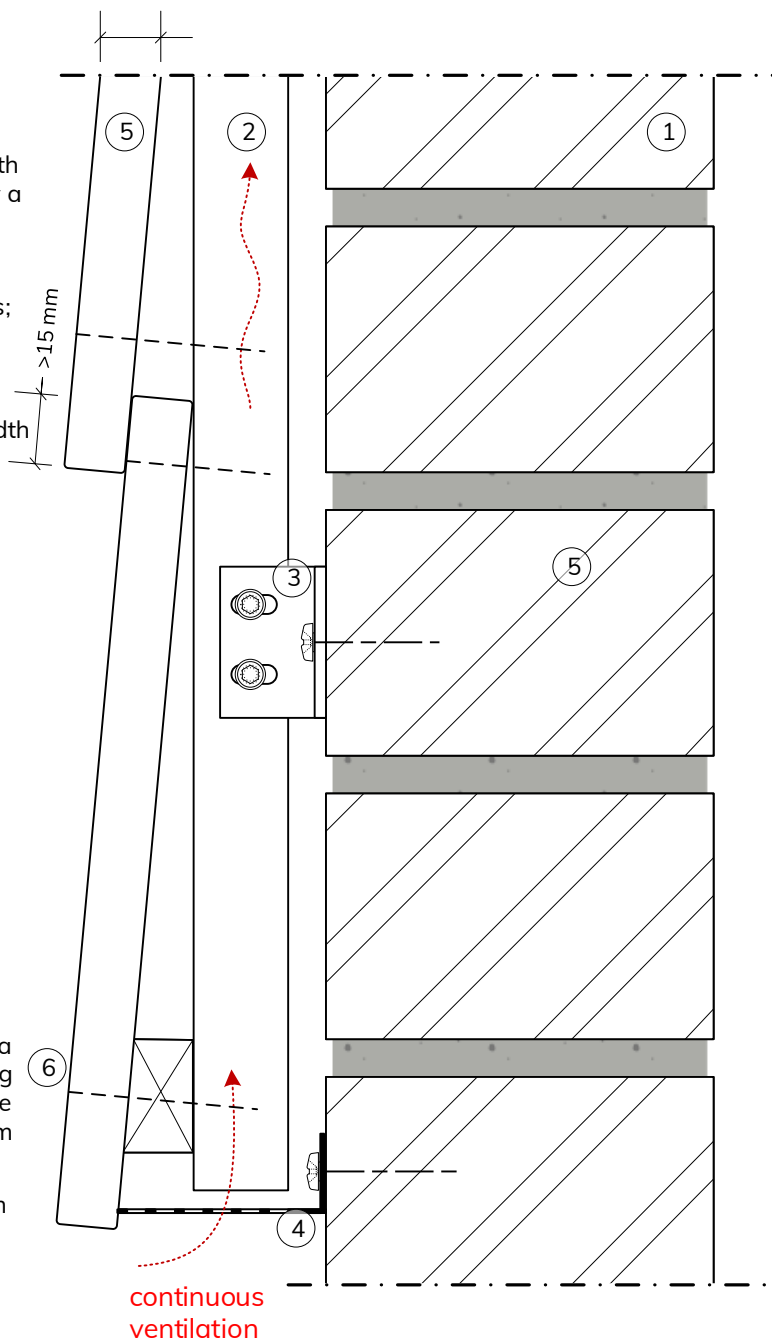
Point side penetration $\geq 6x d$
(ring shank) / $12x d$ (smooth)



Joints

Accoya® cladding boards need to be installed with a mutual distance of at least 1 mm. When meeting other construction elements and/or between the length of two boards, a free space of 5 - 10 mm should be allowed for.

It may be required to fit openings larger than 10 mm with a suitable vermin mesh.



It is recommended to position the cladding above the splash zone, between ground level and a height of 200 to 250 mm. This will avoid rain water splashing onto the boards, which can cause staining and reduce the service life of coatings. Applying a gravel section below the cladding is recommended.

The design of the system should be in accordance with all applicable building standards and codes. The strength of the total system - distance, number and type of fasteners that are required for the occurring wind loads - should always be checked by a licensed engineer.

Section vertical

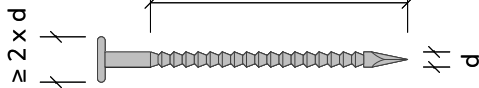
Scale 1:2

Date 01.04.2021

Version 1.0 / HWI

- 1 Wall structure (traditional masonry), of sufficient strength for anchoring battens or wall brackets.
- 2 Vertical timber battens of at least 50 x 25 mm (with brackets) or 38 x 19 mm when fully supported by a substrate, durability class 1 or 2.
- 3 Wall brackets (L or U, dimensions according to project requirements), fixed with suitable anchors; for levelling the masonry substrate. If L profile: alternate assembly.
- 4 Accoya®; board thickness 15 - 19 mm.
- 5 Ring shank or other improved nails:
 - grade 1.4301 (general applications) or grade 1.4401 (coastal or industrial sites)
 - Holes pre-drilled:
 - 1 mm less than nail \varnothing
 - to 80% of screw shank \varnothing

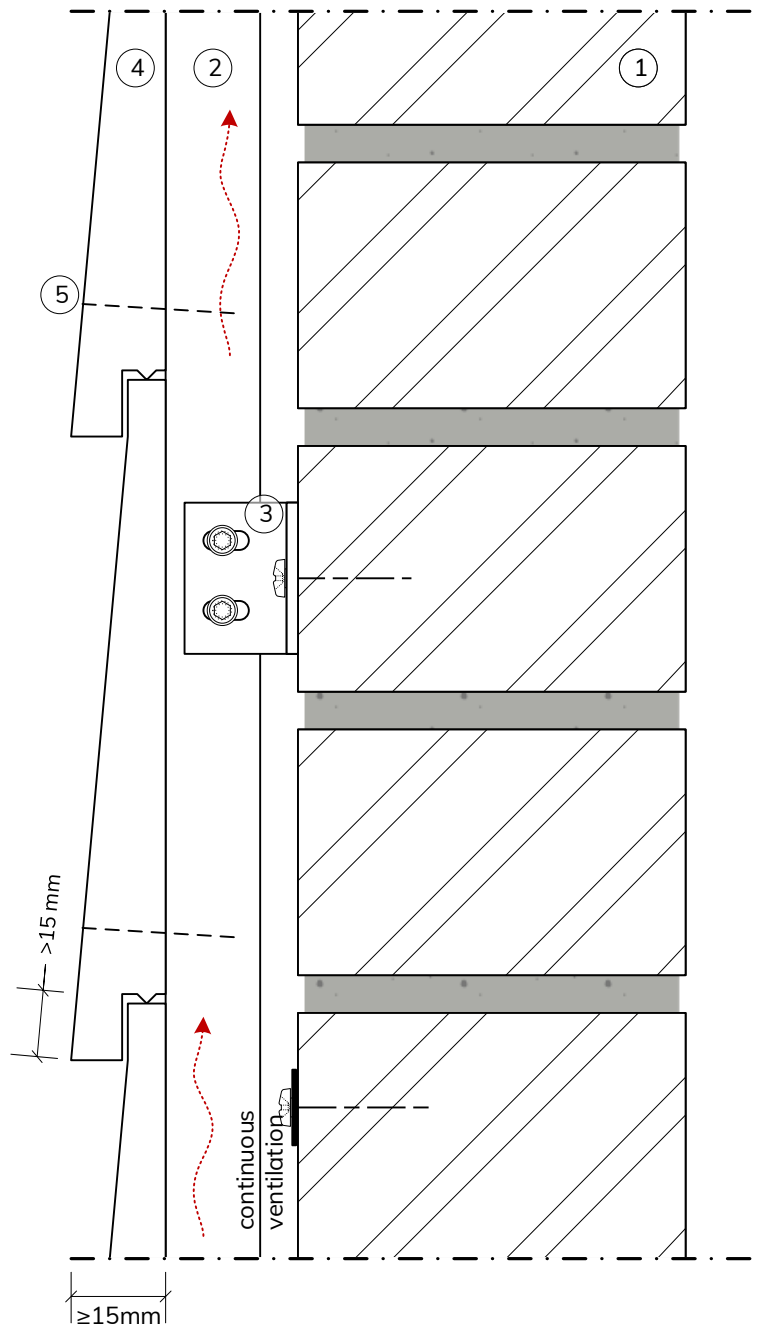
Point side penetration $\geq 6xd$
(ring shank) / $12xd$ (smooth)



Joints

Accoya® cladding boards need to be installed with a mutual distance of at least 1 mm. When meeting other construction elements and/or between the length of two boards, a free space of 5 - 10 mm should be allowed for.

It may be required to fit openings larger than 10 mm with a suitable vermin mesh.



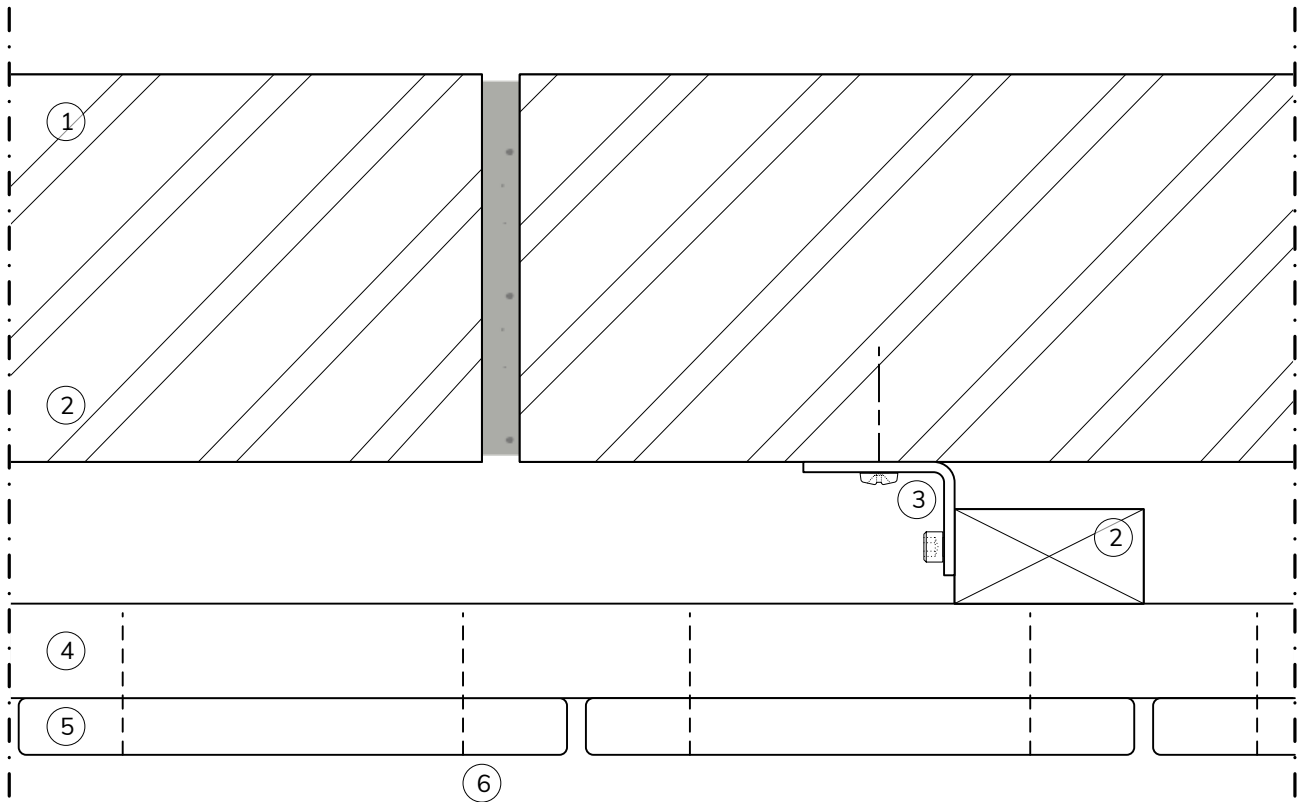
The design of the system should be in accordance with all applicable building standards and codes. The strength of the total system - distance, number and type of fasteners that are required for the occurring wind loads - should always be checked by a licensed engineer.

Section vertical

Scale 1:2

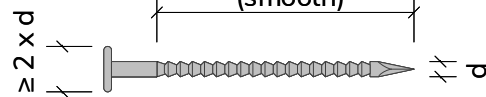
Date 01.04.2021

Version 1.0 / HWI



- 1 Wall structure (traditional masonry), of sufficient strength for anchoring wall brackets.
- 2 Vertical timber counter battens, durability class 1 or 2.
- 3 Wall brackets (L or U, dimensions according to project requirements), fixed with suitable an-chors; for levelling the masonry substrate. If L profile: alternate assembly.
- 4 Horizontal timber battens of at least 50 x 25 mm (with brackets) or 38 x 19 mm when fully supported by a substrate, durability class 1 or 2 and chamfered at the top side, shedding water into the cavity.
- 5 Accoya®; board thickness 15 - 19 mm.
- 6 Ring shank or other improved nails:
 - grade 1.4301 (general applications) or grade 1.4401 (coastal or industrial sites)
 - Holes pre-drilled:
 - 1 mm less than nail \varnothing
 - to 80% of screw shank \varnothing

Point side penetration \geq
6xd (ring shank) / 12xd
(smooth)



Joints

Accoya® cladding boards need to be installed with a mutual distance of at least 1 mm. When meeting other construction elements and/or between the length of two boards, a free space of 5 – 10 mm should be allowed for. It may be required to fit openings larger than 10 mm with a suitable vermin mesh.

The design of the system should be in accordance with all applicable building standards and codes. The strength of the total system - distance, number and type of fasteners that are required for the occurring wind loads - should always be checked by a licensed engineer.

Section horizontal

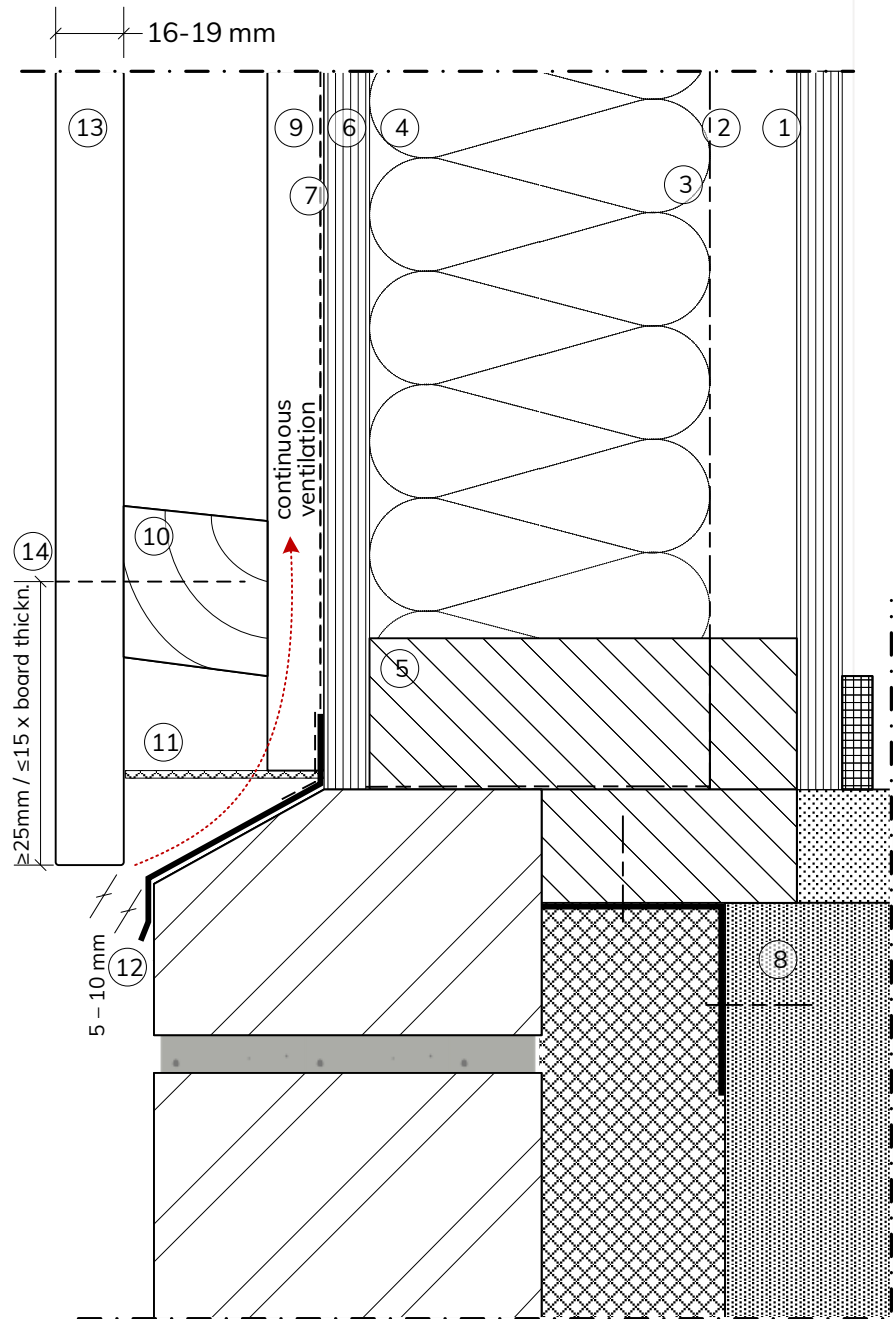
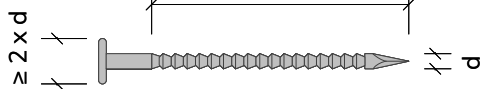
Scale 1:2

Date 01.04.2021

Version 1.0 / HWI

- 1 Room lining (such as plaster board)
- 2 Service void (optional, may also be filled with insulation material)
- 3 Air barrier / vapour control layer
- 4 Wall structure (wooden structural frame filled with a suitable insulation material)
- 5 Wooden structural frame
- 6 Structural sheathing board
- 7 Water repellent breather membrane (UV resistant in case of open joints)
- 8 Masonry base
- 9 Vertical timber counter battens of durability class 1 or 2
- 10 Horizontal timber battens of at least 38 x 38 mm, of durability class 1 or 2. With open joints, protect timber battens with a suitable weather resistant joint tape
- 11 Insect screen
- 12 Preformed metal flashing
- 13 Accoya®; board thickness 16 - 19 mm
- 14 Ring shank or other improved nails:
 - grade 1.4301 (general applications) or grade 1.4401 (coastal / industrial sites)
 - Holes pre-drilled:
 - 1 mm less than nail \varnothing
 - to 80% of screw shank \varnothing

Point side penetration $\geq 6 \times d$
 (ring shank) / $12 \times d$ (smooth)



Joints

Accoya® cladding boards need to be installed with a mutual distance of at least 1 mm. When meeting other construction elements and/or between the length of two boards, a free space of 5 - 10 mm should be allowed for.

It may be required to fit openings larger than 10 mm with a suitable vermin mesh.

The design of the system should be in accordance with all applicable building standards and codes. The strength of the total system - distance, number and type of fasteners that are required for the occurring wind loads - should always be checked by a licensed engineer.

It is recommended to position the cladding above the splash zone, between ground level and a height of 200 to 250 mm. This will avoid rain water splashing onto the boards, which can cause staining and reduce the service life of coatings. Applying a gravel section below the cladding is recommended.