



# Accoya® wood DATA SHEET

Accoya is a modified wood setting the benchmark for wood performance, finish and sustainability. It has been proven through intensive testing and in 1000s of projects worldwide to outperform the competition.

## Approved Manufacturer Training Programme

Accsys run a training programme for manufacturers of Accoya products. We strongly recommend all companies manufacturing products from Accoya participate in the programme.

## Key features

Accoya wood is produced from sustainably sourced, fast growing wood and manufactured using Accsys' proprietary patented modification process from surface to core.

 HIGHLY STABLE	 HIGHLY DURABLE	 IDEAL FOR COATING
 EXCELLENT MACHINABILITY	 BAREFOOT FRIENDLY	 NON TOXIC
 UP TO 50 YEAR WARRANTY	 THERMAL INSULATOR	 LOW MAINTENANCE
 SUSTAINABLY SOURCED	 NATURAL WOOD	 100% RECYCLABLE

## Standard lengths & grades

### 2.4m, 3.0m, 3.6m, 4.2m, 4.8m

Intermediate lengths of 1.8m, 2.7m, 3.3m, 3.9m and 4.5m also available on a lower volume basis. Finger Jointed Accoya is available as standard in 6m lengths. Bespoke lengths up to 7m available as a special order.

- Actual thickness and width dimensions of A1 and A2 grade are no more than 1mm less than nominal.
- Companies processing Accoya can supply a wide range of standard and custom profiles from these sawn sizes.
- Accoya is available in three primary grades:
  - A1:** 4 sides primarily clear. C22 strength grade.
  - FJ-A:** Finger jointed to clear lengths.
  - A2:** 3 sides primarily clear. C16 strength grade.

## Standard dimensions & grades

Heights	Widths					Grades	
	75	100	125	150	200		250
25	✓	✓	✓	✓	✓	A1	
32	✓	✓	✓	✓	✓	A1	
38			✓	✓	✓	A1	
50		✓	✓	✓*	✓	✓	A1, FJ-A*, A2
63	✓*	✓*	✓*	✓*	✓*		A1, FJ-A*, A2
75	✓	✓*	✓*	✓*	✓*		A1, FJ-A*, A2
100		✓					A1, A2

\* See Finger Joint leaflet for actual FJ dimensions  
 NB: For lamination options please see laminated brochure  
 Consult your local stockist for details of what is available in your region.  
 Additional dimensions are available on request as a special order.

Material	
100% Solid Accoya wood	
Durability	
EN 350 Class 1 (the highest rating) and exceeding the performance of durable woods in long term ground contact field tests according to the UK standards.	
Equilibrium Moisture Content	
3–5 % at 65% relative humidity, 20°C	
Density	
Average 515 kg/m <sup>3</sup> , 65% RH, 20°C, Range 400 to 600 kg/m <sup>3</sup>	
Shrinkage	
<b>WET – 65% RH / 20°C*</b>	<b>WET – Oven Dry*</b>
Radial – 0.4%	Radial – 0.7%
Tangential – 0.8%	Tangential – 1.5%
*Average Values	
Material Fire Rating	
Class D or E in Europe depending on thickness and profile: Class D for >22mm with square edge joints. Class E for 19mm cladding with surface profile. Accoya can be fire treated to achieve higher levels in Europe.	
Thermal Conductivity	
EN 12667, $\lambda = 0.12 \text{ W/m} \cdot \text{K}$	
Bending Strength	
Accoya A1 quality is classified as C22 strength grade and Accoya A2 quality is classified as C16.	
Bending Stiffness	
EN 408, 8800 N/mm <sup>2</sup>	
Janka Hardness	
ASTM D143, Side 4100 N (922 LBF), End grain 6600 N (1484 LBF).	
Brinell Hardness	
2.4 EN 1534 (2010)	

## Insect decay

Accoya wood is indigestible to a wide range of pests and an effective barrier to attack. Five year ground contact testing by independent laboratories in Florida USA, Northern Territory Australia and sites across Thailand has shown less termite damage on Accoya than on naturally durable species such as FEQ Burmese Teak and Spotted Gum.

## Salt water contact and immersion

Accoya is not detrimentally affected by salt water contact or immersion. Field testing over 10 years immersion have shown some attack on Accoya by marine organisms but less than that sustained on other durable woods in test.

## Machinability

Processing does not affect the unique properties of Accoya wood, as it is modified to the core. It is relatively easy to process and comparable to a softwood or medium density hardwood such as Yellow Poplar (Tulip Wood). With the right training no special tools are required for cross cutting, ripping, planing, routing and drilling. Further details can be found in the Accoya Wood Information Guide.

## Gluing

Both load bearing and non-load bearing applications have been tested using adhesive systems for laminating, finger jointing and frame corner joints. While good results can be achieved with most common adhesives, PU, EPI, epoxy and PRF give the best results. Results using polyvinyl acetate (PVAc) can vary greatly. MUF adhesives should be avoided. Contact your adhesive supplier for more information.

## Finishing

A finish or coating does not need to be applied to Accoya to achieve longevity and dimensional stability. Details on natural weathering of uncoated and refer to our essential coatings guide. Accoya can be found in the Wood Information Guide. Most commonly used coating systems can be used on Accoya wood. Testing has been performed with a full range of oil-based and water-based coating systems. Leading coating manufacturers have found that their film form coating systems last longer on Accoya. Contact your coating supplier for more information and refer to the essential coatings guide.

## Fixings

The use of corrosion-proof steel fixings that conform to EN 10088-1 is recommended such as A2, A4 quality stainless steel. Use of other metals and alloys is included in the Accoya Wood Information Guide.

For more information please refer to the Wood Information Guide at [www.accoya.com](http://www.accoya.com)

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